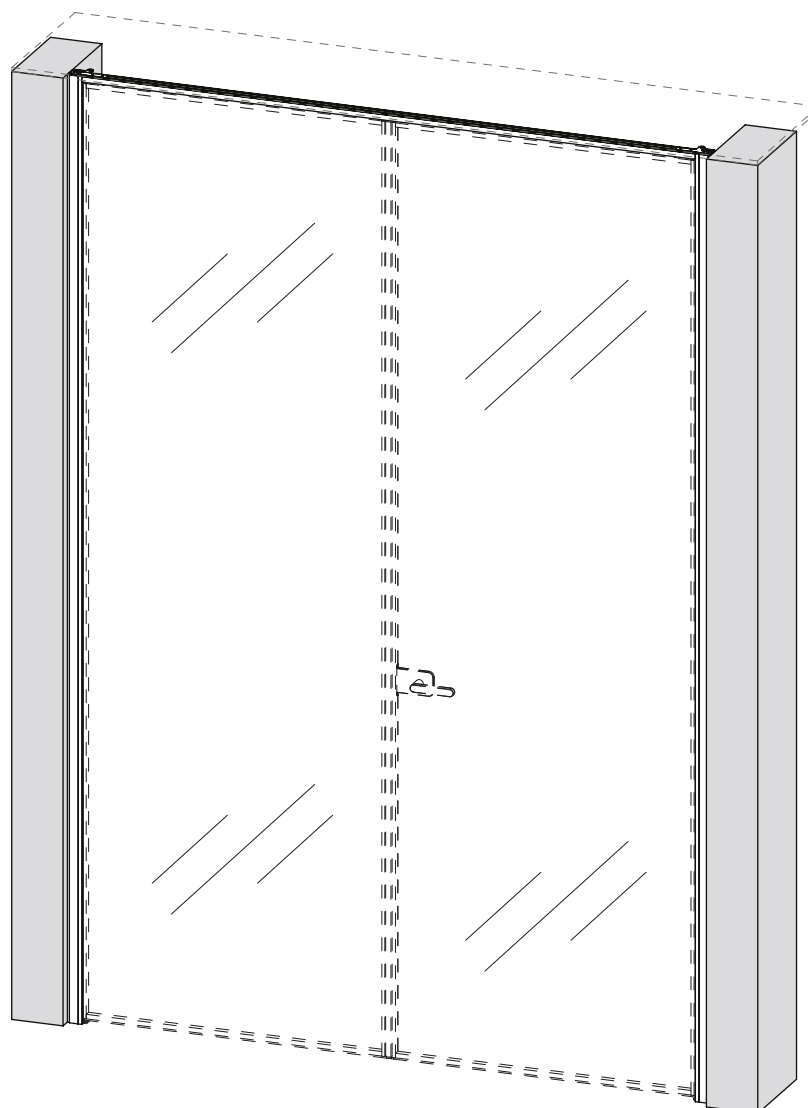
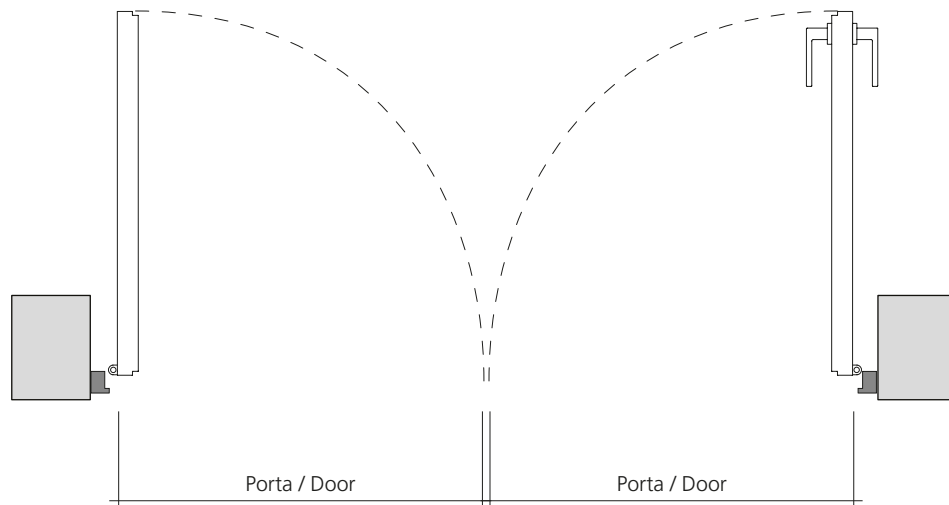


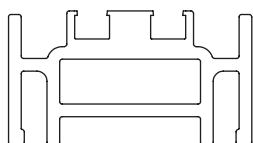
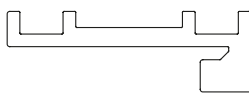
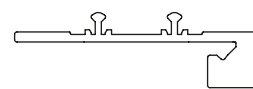
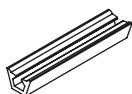
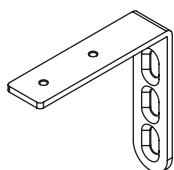
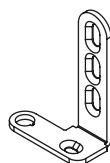
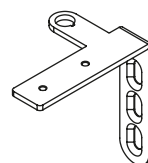


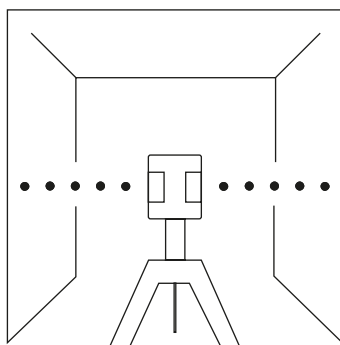
Configurazione / Configuration	pag.	11.2.102
Abaco componenti / Components list	pag.	11.2.103
Abaco strumenti di montaggio / Assembly tools	pag.	11.2.104
Montaggio stipite / Frame installation	pag.	11.2.105
Montaggio ante battenti / Swing doors installation	pag.	11.2.114

Configurazione esempio con porta spingere destra / Right side pull door example configuration



1. Profilo a C a muro / "C" wall profile
2. Profilo telescopico a muro / Telescopic wall profile
3. Profilo traverso superiore di battuta / Upper striking crosspiece profile
4. Guarnizione battuta / Door striker gasket
5. Profilo cover stipite / Cover profile door jamb
6. Clip in plastica / Plastic clip
7. Staffa superiore (per traverso porta) / Upper bracket (for door cross piece)
8. Cerniera inferiore per profilo a muro / Lower hinge for wall profile
9. Cerniera superiore per profilo a muro (per traverso porta) / Upper hinge for wall profile (for door cross piece)

**1****2****3****4****5****6****7****8****9**



Livella laser / Laser leveller



ATTENZIONE: Prima di proseguire con il montaggio, leggere attentamente tutto il fascicolo delle istruzioni. /
WARNING: Before proceeding with the installation, read carefully all the installation manual.

Simbologia e strumenti di montaggio / Icons and assembly tools



Fare attenzione/
Pay attention



Avvicinare - togliere/
Bring closer - Remove



In squadra/
At right angle



Allineare/
Align



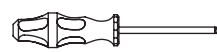
Avvitare-regolare/
Screw-adjust



Inserisci/
Insert



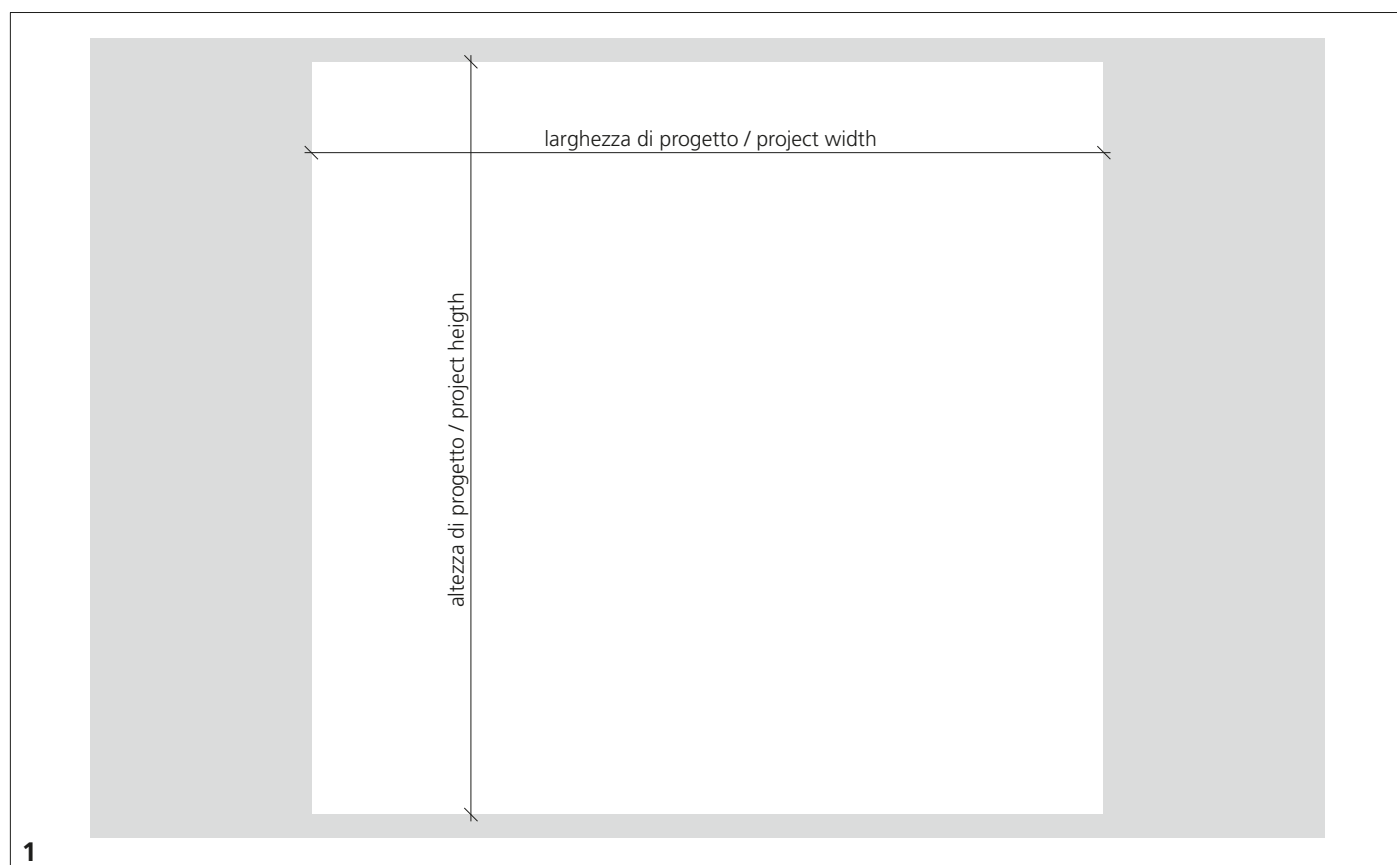
Quota/
Level



Cacciavite a croce/
Crosshead screwdriver

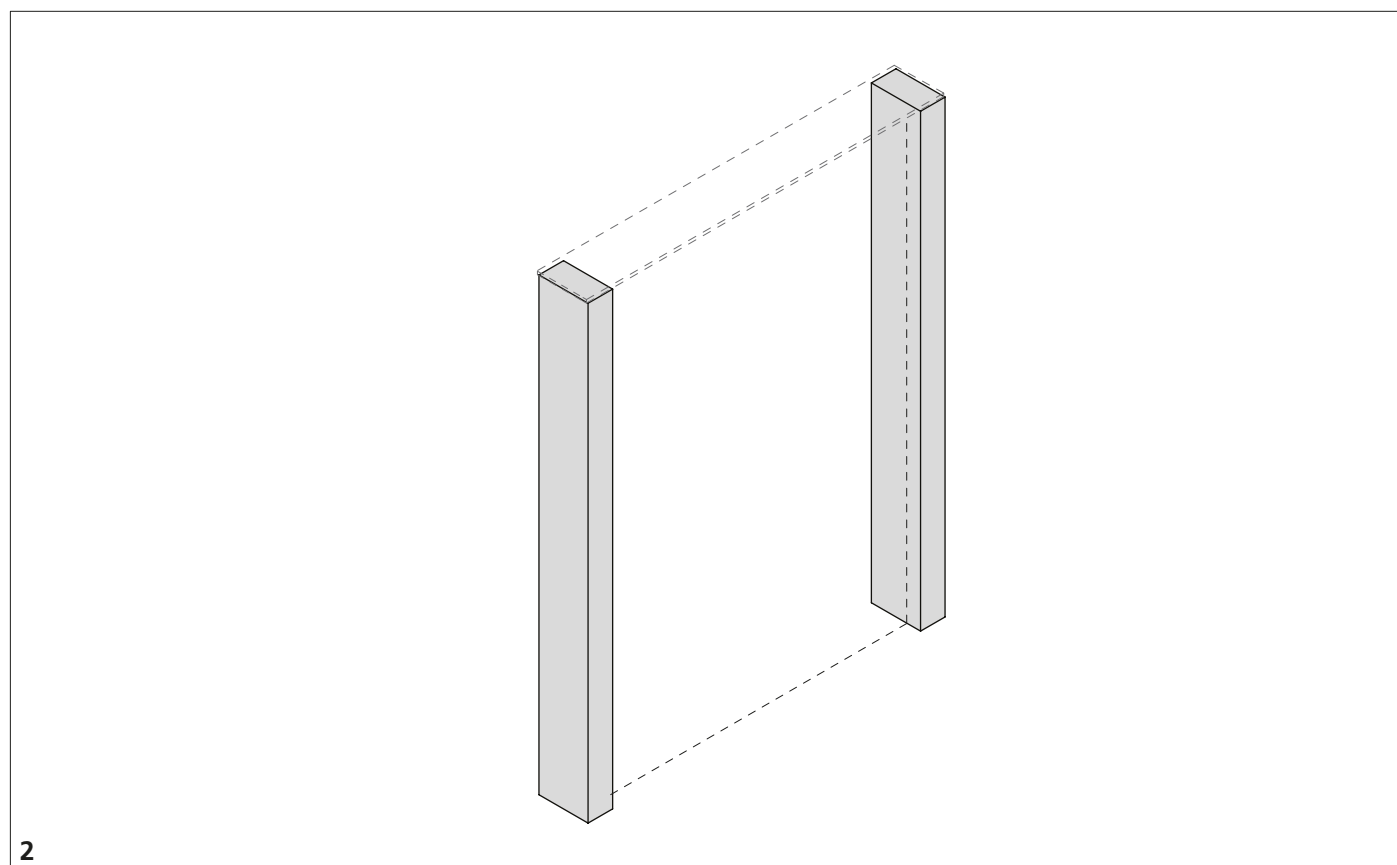


Chiave a brugola/
Allen key



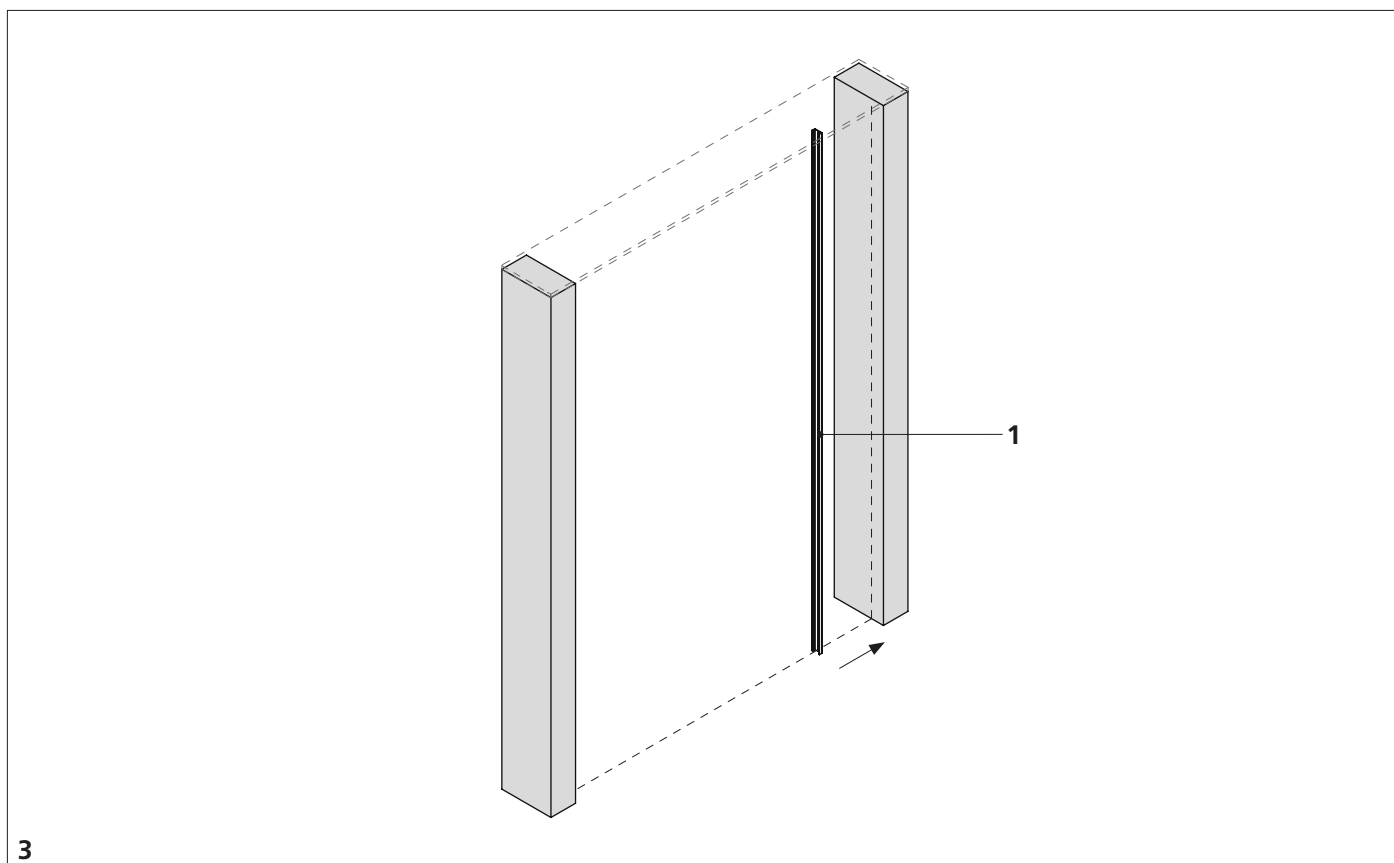
1. Rilevare le misure del vano e confrontarle con quelle riportate sul disegno di progetto allegato.

1. Check the measurements of the compartment and compare them with those reported on the drawing indications attached.



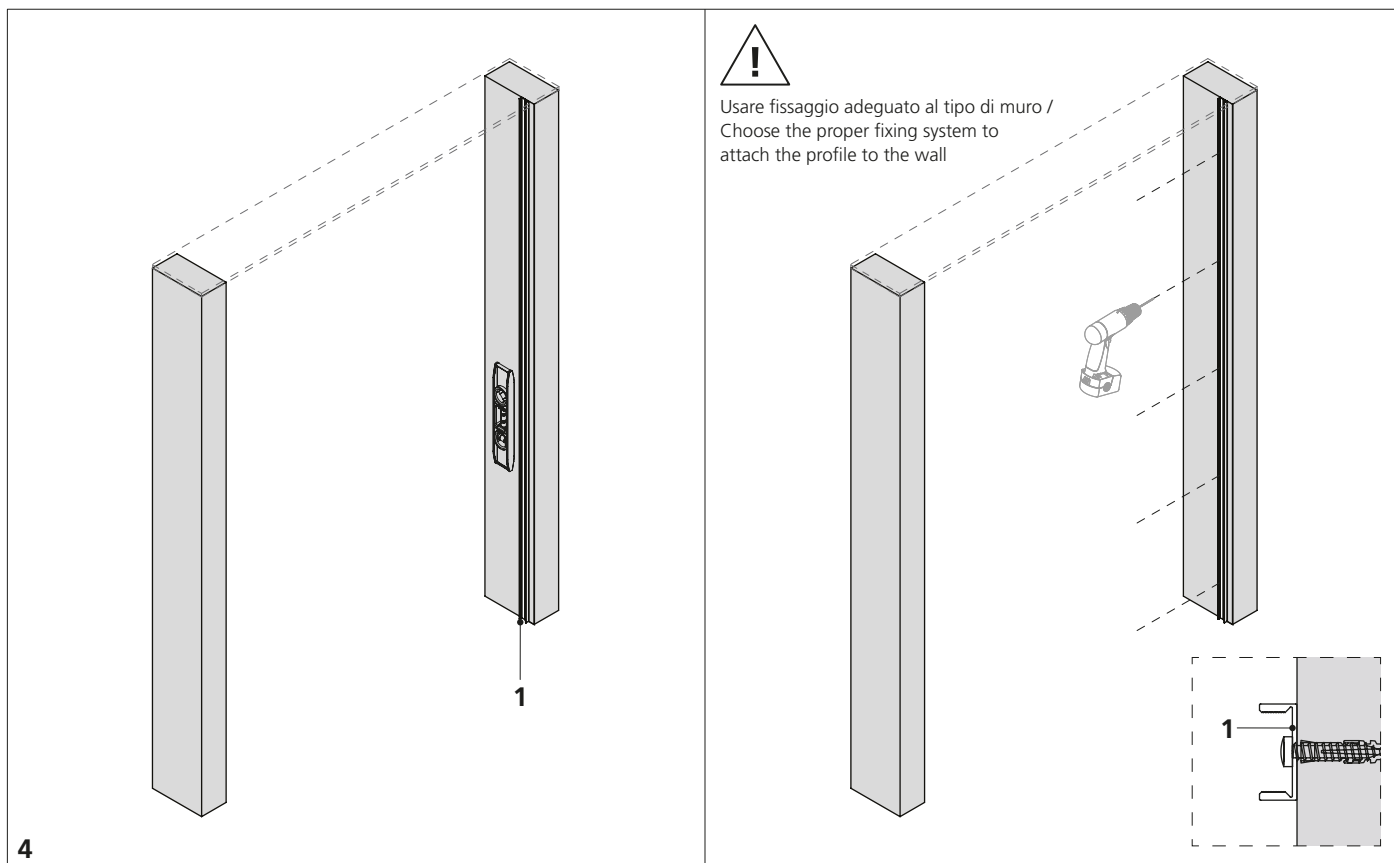
2. Tracciare la mezzera del profilo a muro [1]

2. Tracciare la mezzera of the wall profile [1].



3. Posizionare il profilo a muro [1] sulla mezzeria segnata in precedenza.

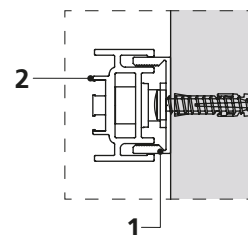
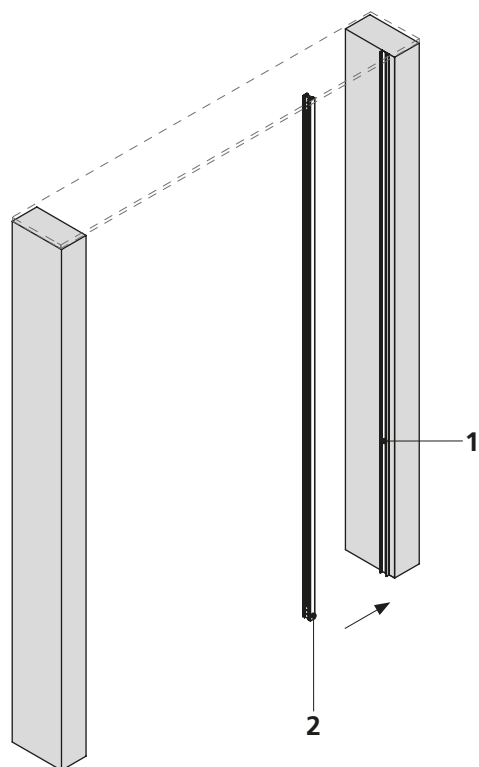
3. Position the wall profile [1] on the center line before marked.



4. Verificare che il profilo a muro sia a piombo e in bolla. / Fissare il profilo a muro.

4. Verify that the wall profile is at plumb-line and levelled. / Attach the profile to the wall.

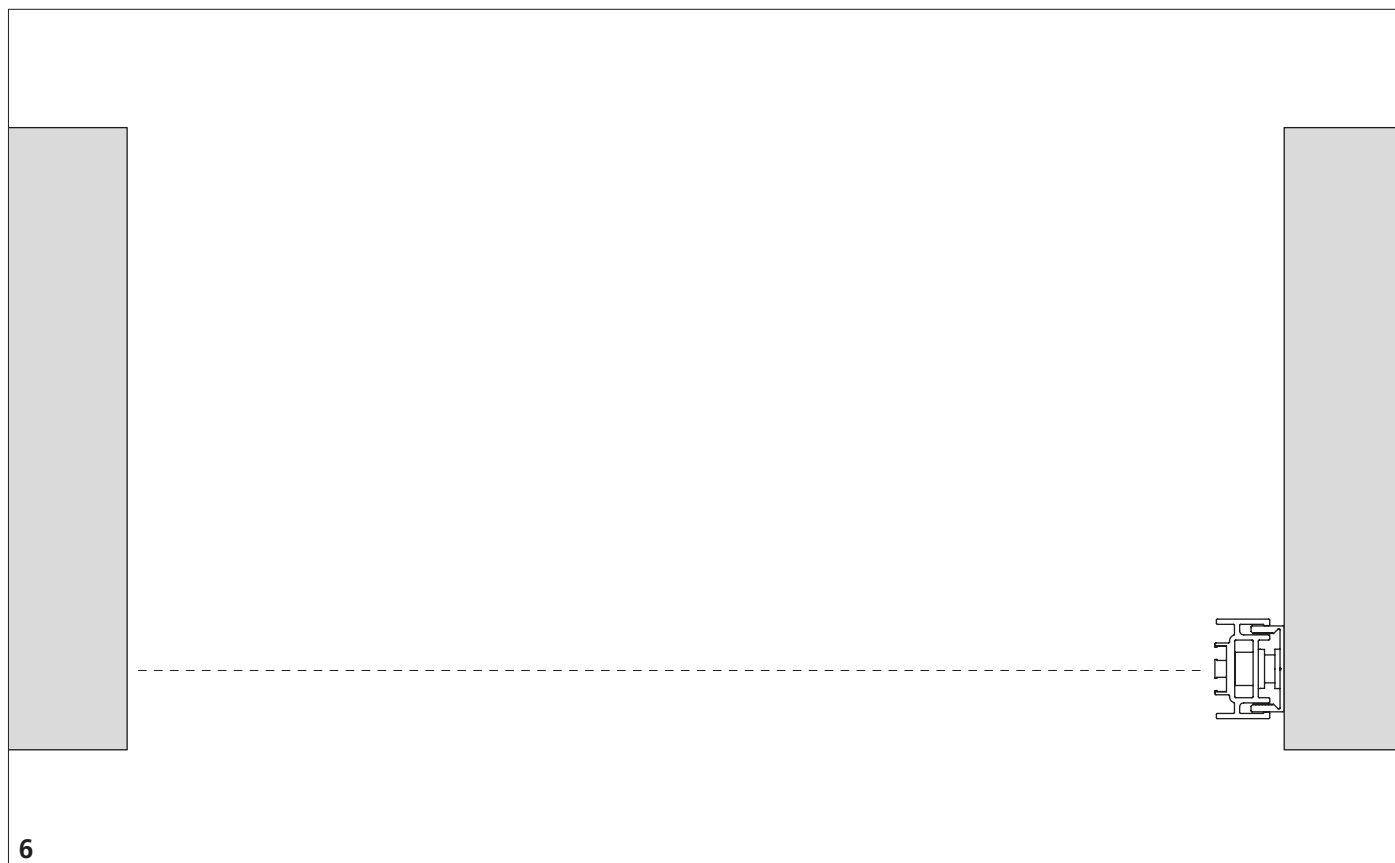
Profilo lato cerniere / Hinge side profile



Il profilo lato cerniere è già tagliato a misura. / The hinge side profile is already cut to the correct measure.

5

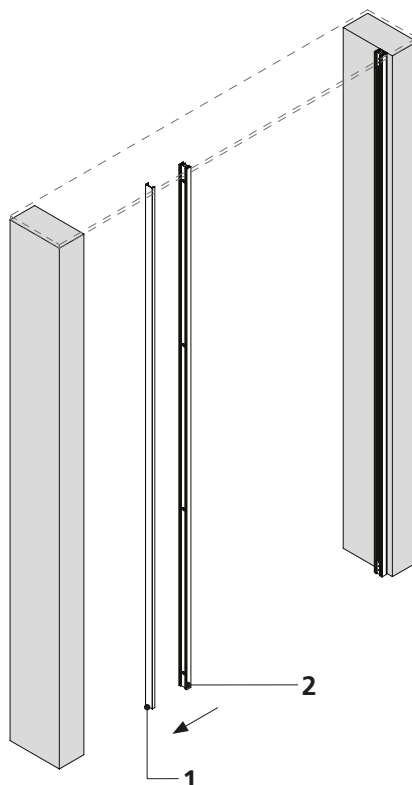
5. Inserire il profilo telescopico [2] nel profilo a muro [1].
5. Insert the telescopic profile [2] into the wall profile [1].



6

6. Tracciare sulla parete opposta la posizione del profilo a muro
6. Trace on all the opposite side the centerline of the wall profile.

Profilo lato cerniere / Hinge side profile

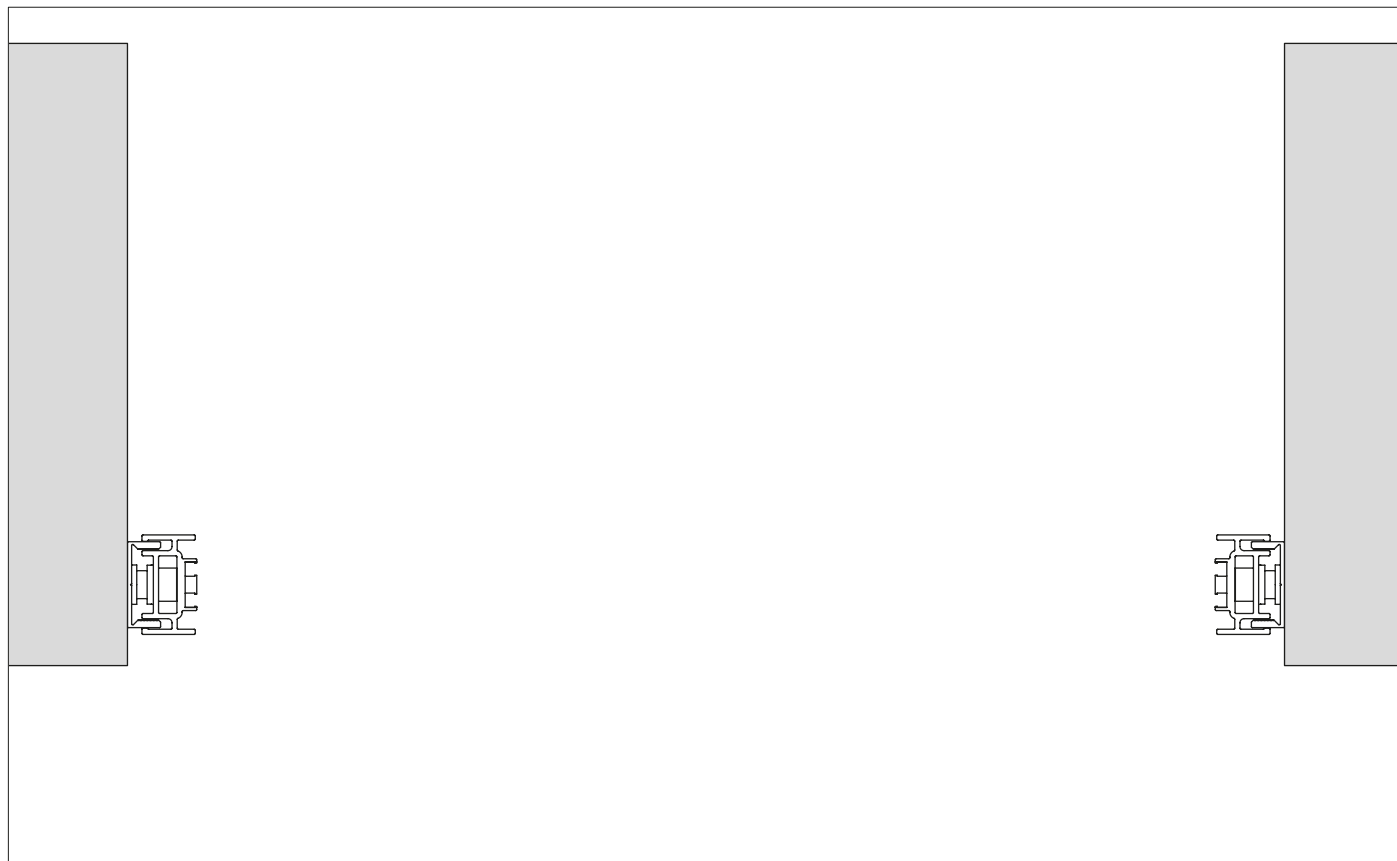


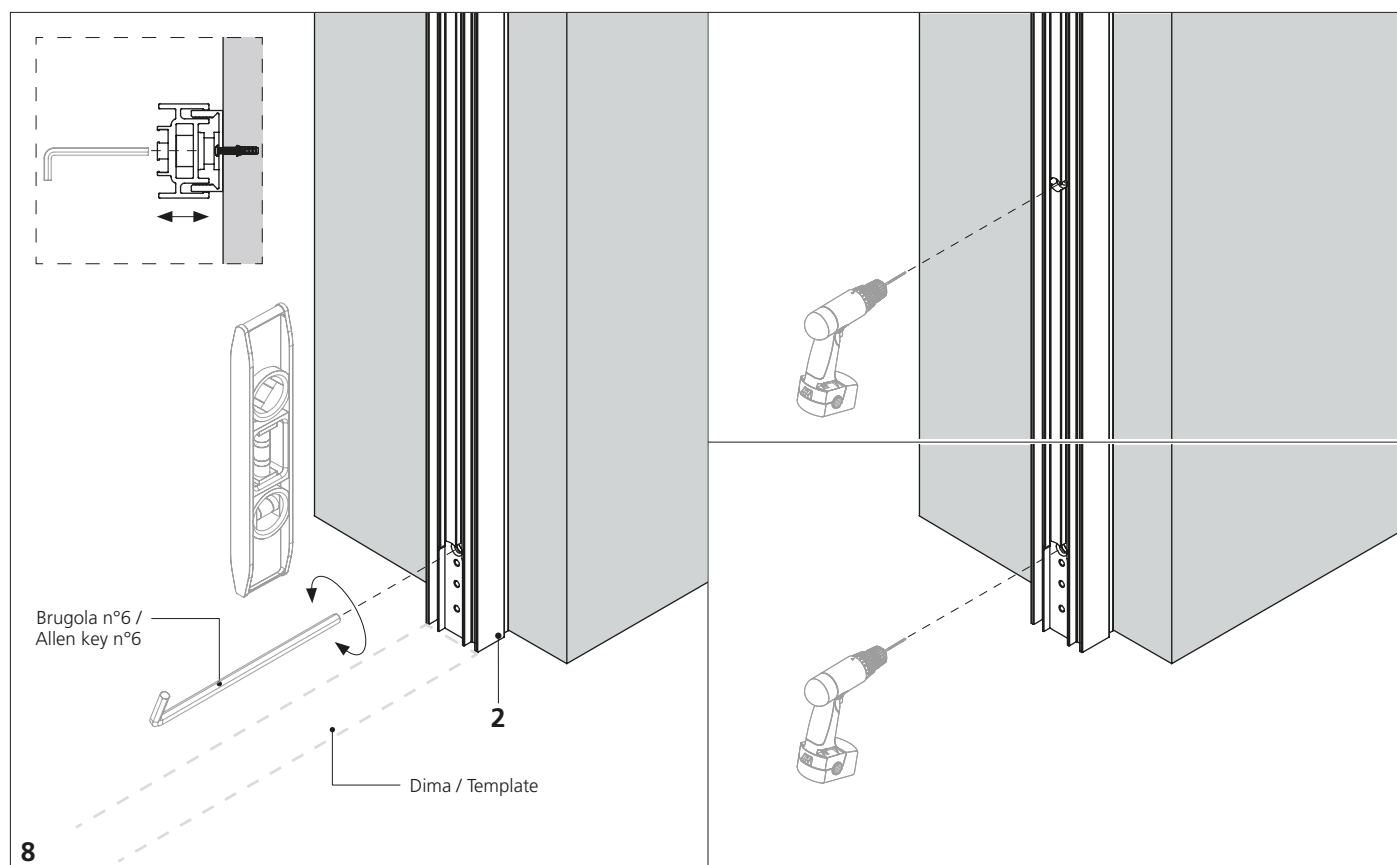
Il profilo lato cerniere è già tagliato a misura. / The hinge side profile is already cut to the correct measure.

7

7. Ripetere gli step precedenti per montare i profili a muro dall'altro lato del vano.

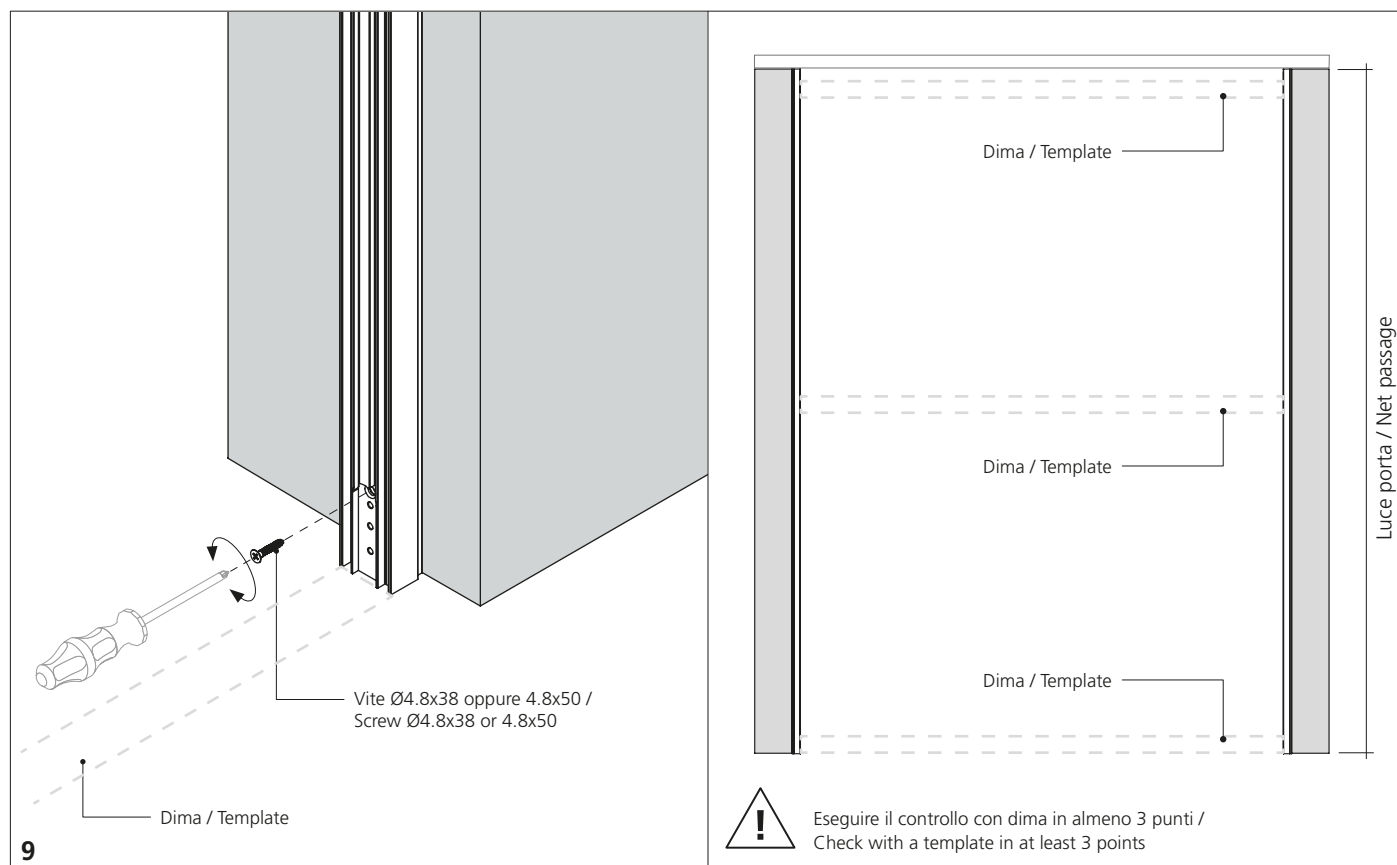
7. Repeat the previous steps to mount the wall profiles on the other side of the wall.





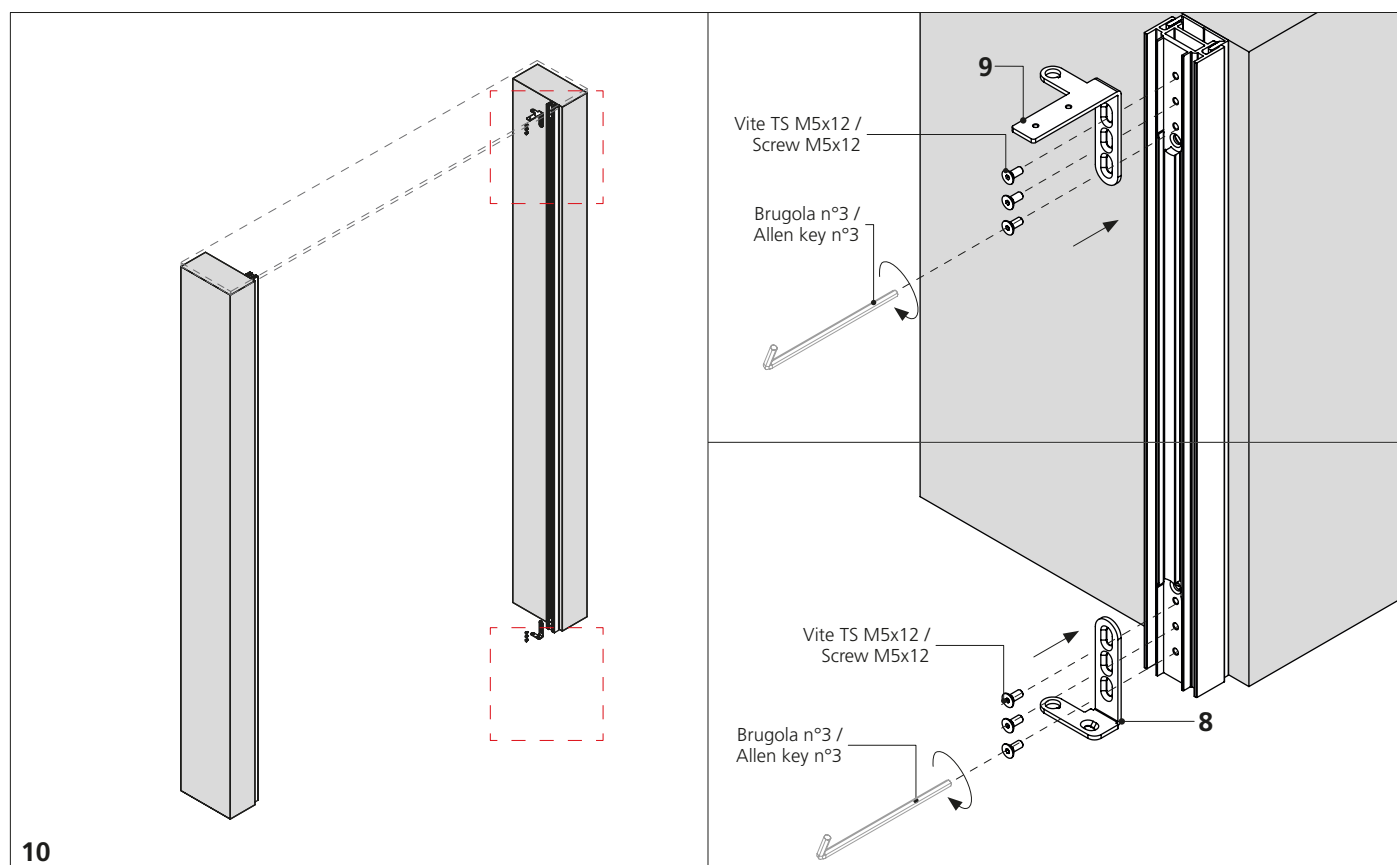
8. Mettere in bolla in profilo telescopico [2] agendo sui regolatori. / Forare il profilo a muro nei punti prestabiliti con una punta Ø4.

8. Level the telescopic profile [2] with the regulators. / Drill the wall profile in the pre drilled holes with a Ø4 drill bit.

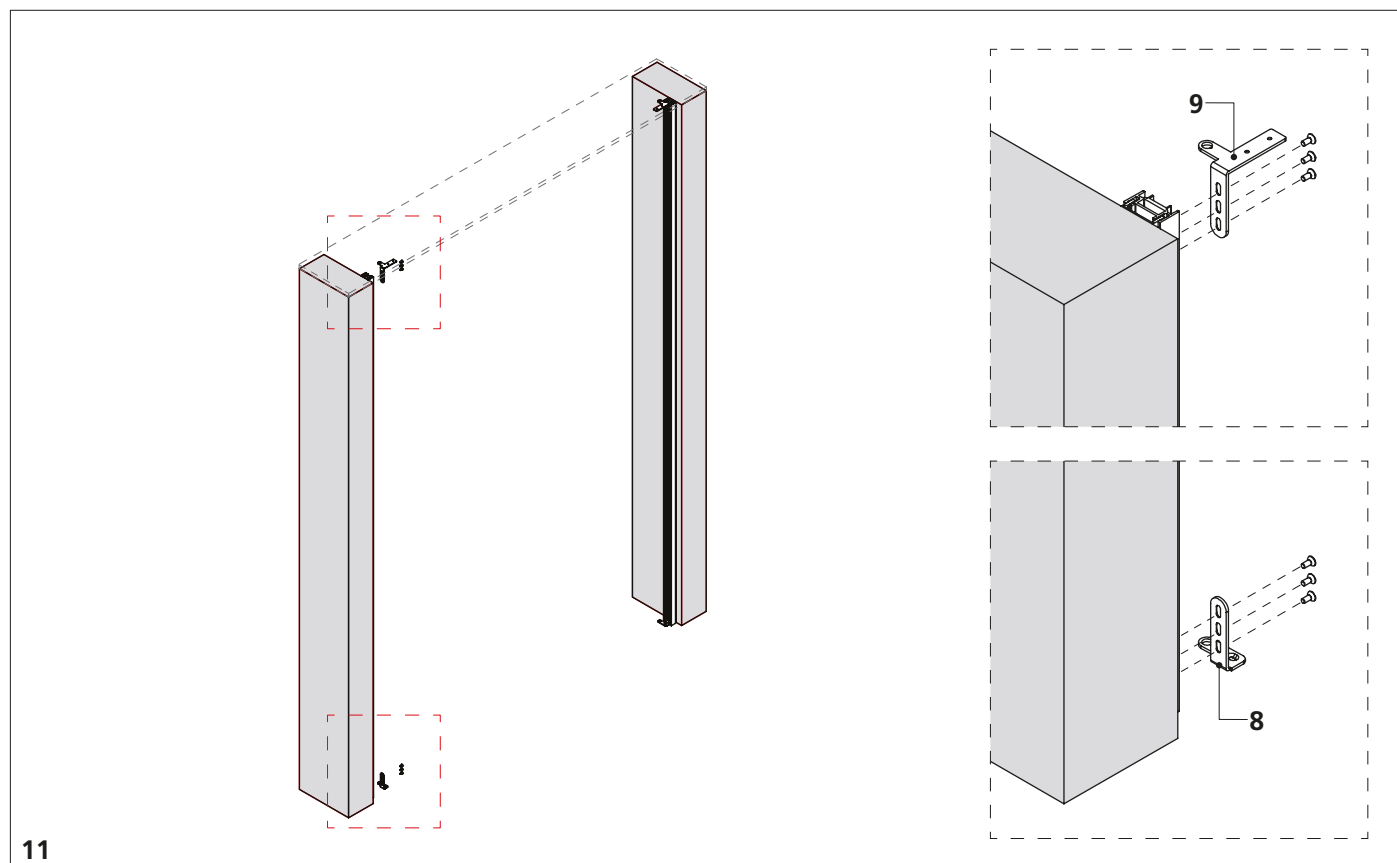


9. Verificare con la dima in dotazione la luce porta ed inserire le viti indicate per bloccare il profilo telescopico [2].

9. Check with the supplied template the door clearance and lock in position the telescopic profile [2] into position with the security screws.

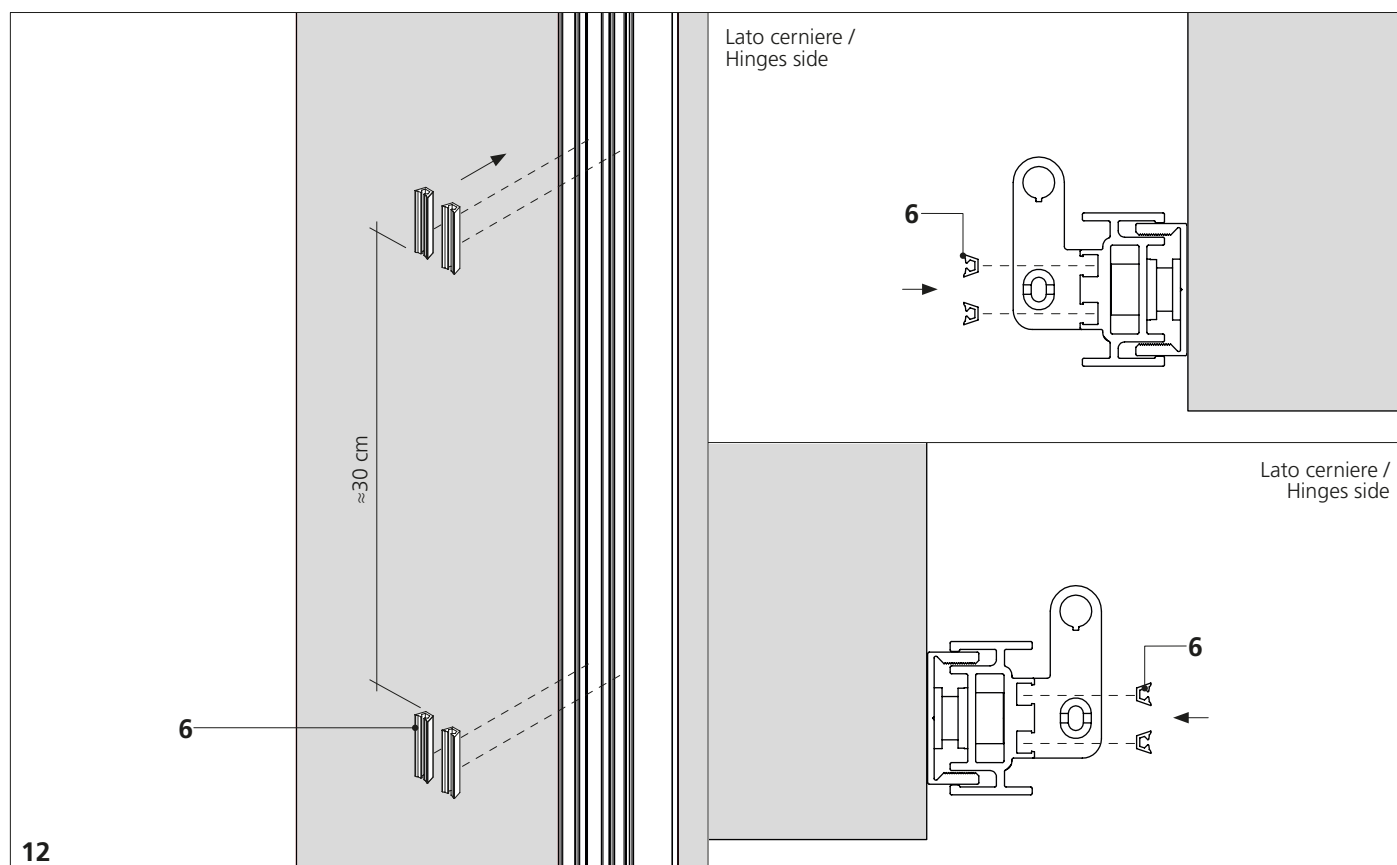


10. Fissare sul montante della porta la cerniera superiore [9] (con prolunga per traverso superiore di battuta) e quella inferiore [8].
 10. Fix on the door upright the upper hinge [9] (with extension for upper striking crosspiece) and the lower one [8].



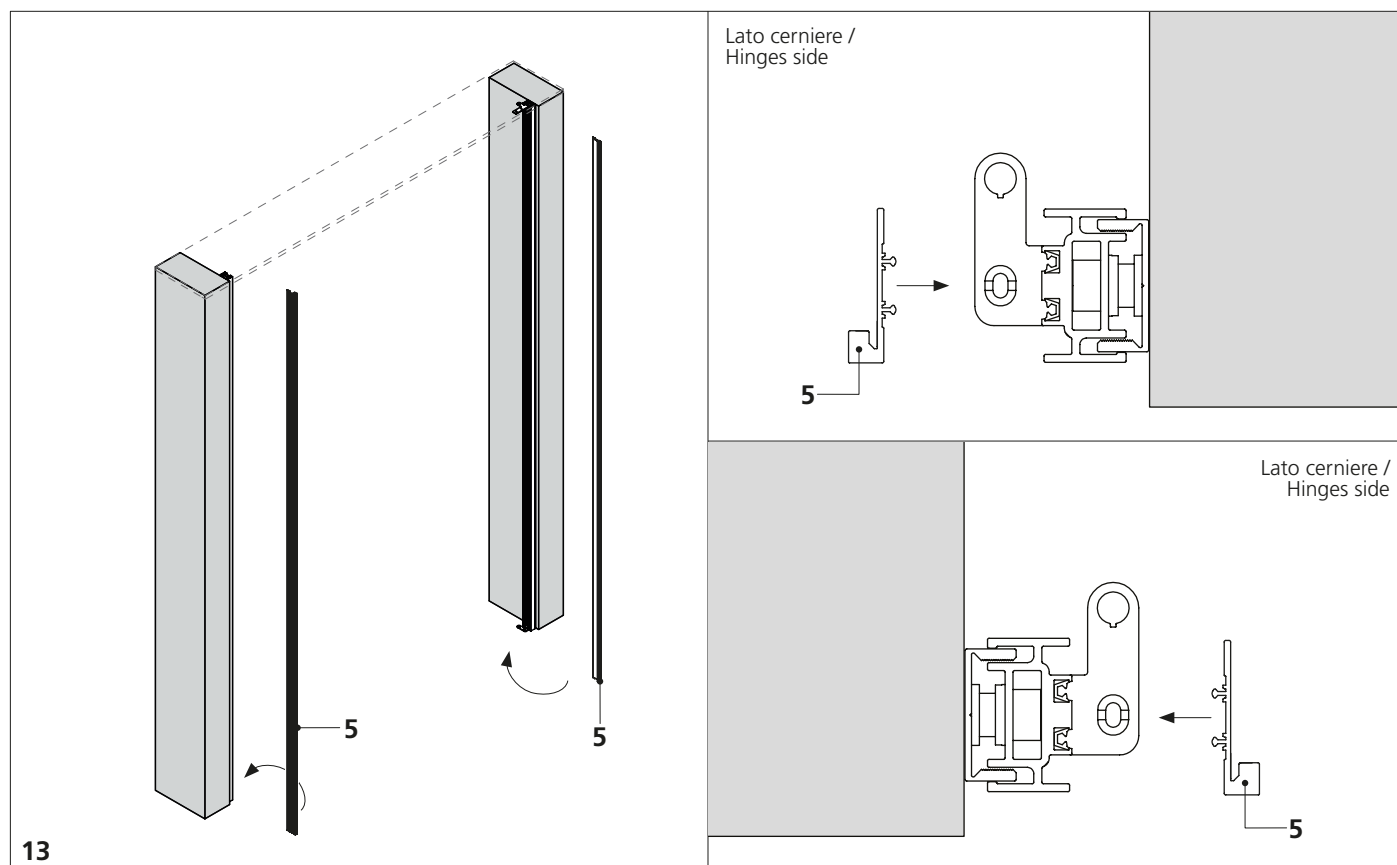
11. Fissare sul montante della porta la cerniera superiore [9] (con prolunga per traverso superiore di battuta) e quella inferiore [8].
 11. Fix on the door upright the upper hinge [9] (with extension for upper striking crosspiece) and the lower one [8].

Double Swing Slim Jambs



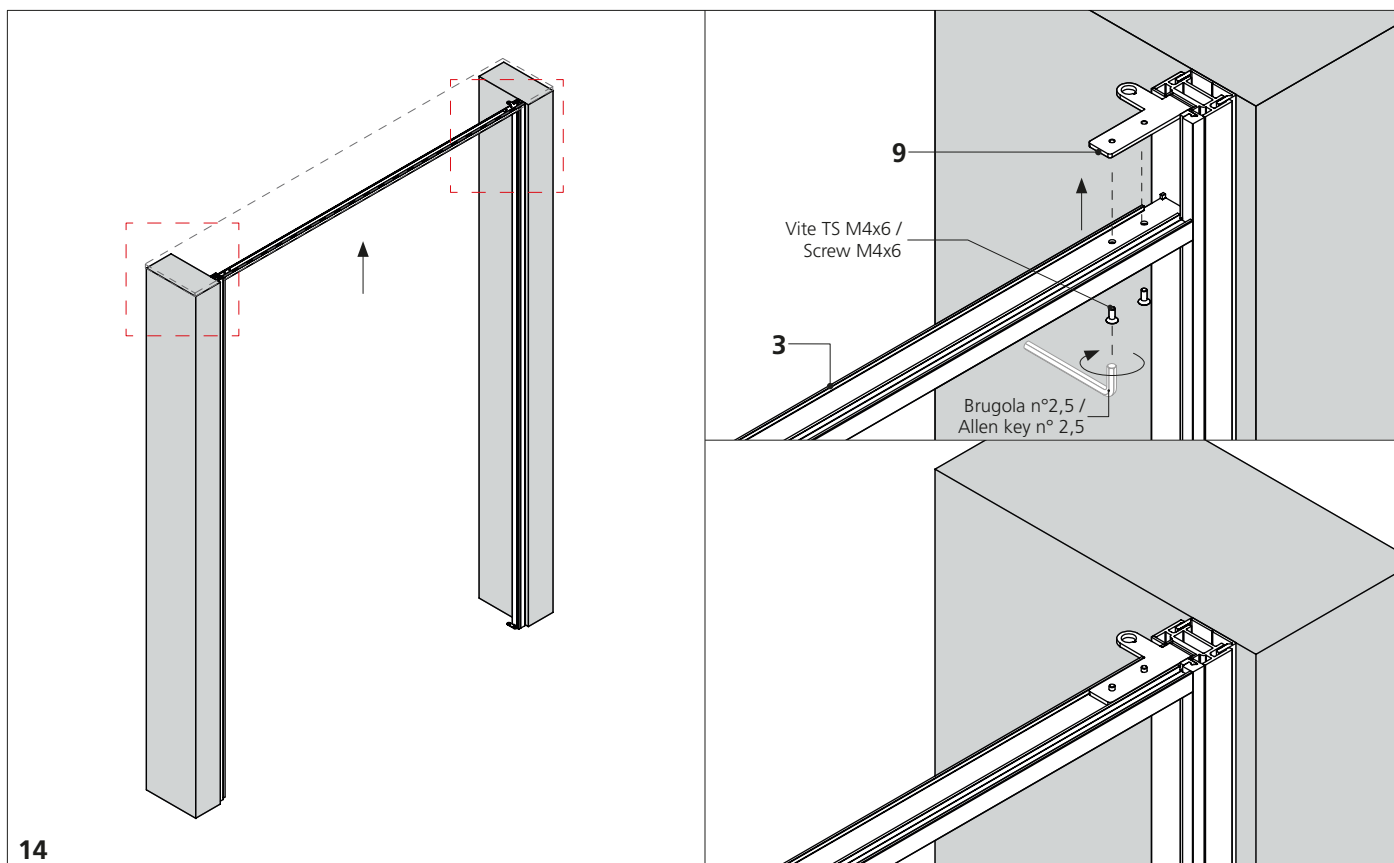
12. Ogni 30 cm, inserire clip di plastica su entrambi i montanti della porta.

12. Each 30 cm, insert the plastic clip on each door upright.

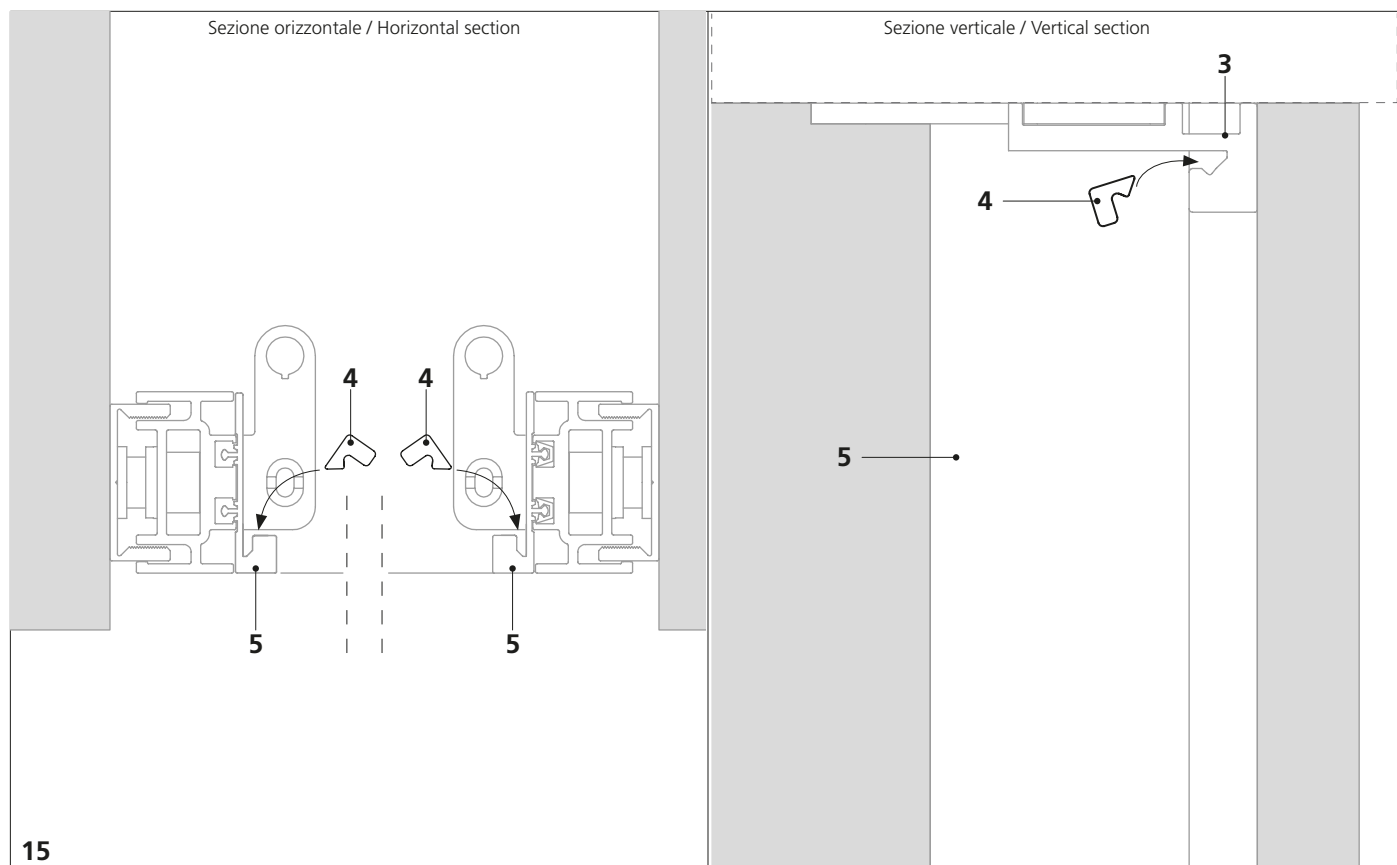


13. Inserire i profili di copertura sui montanti.

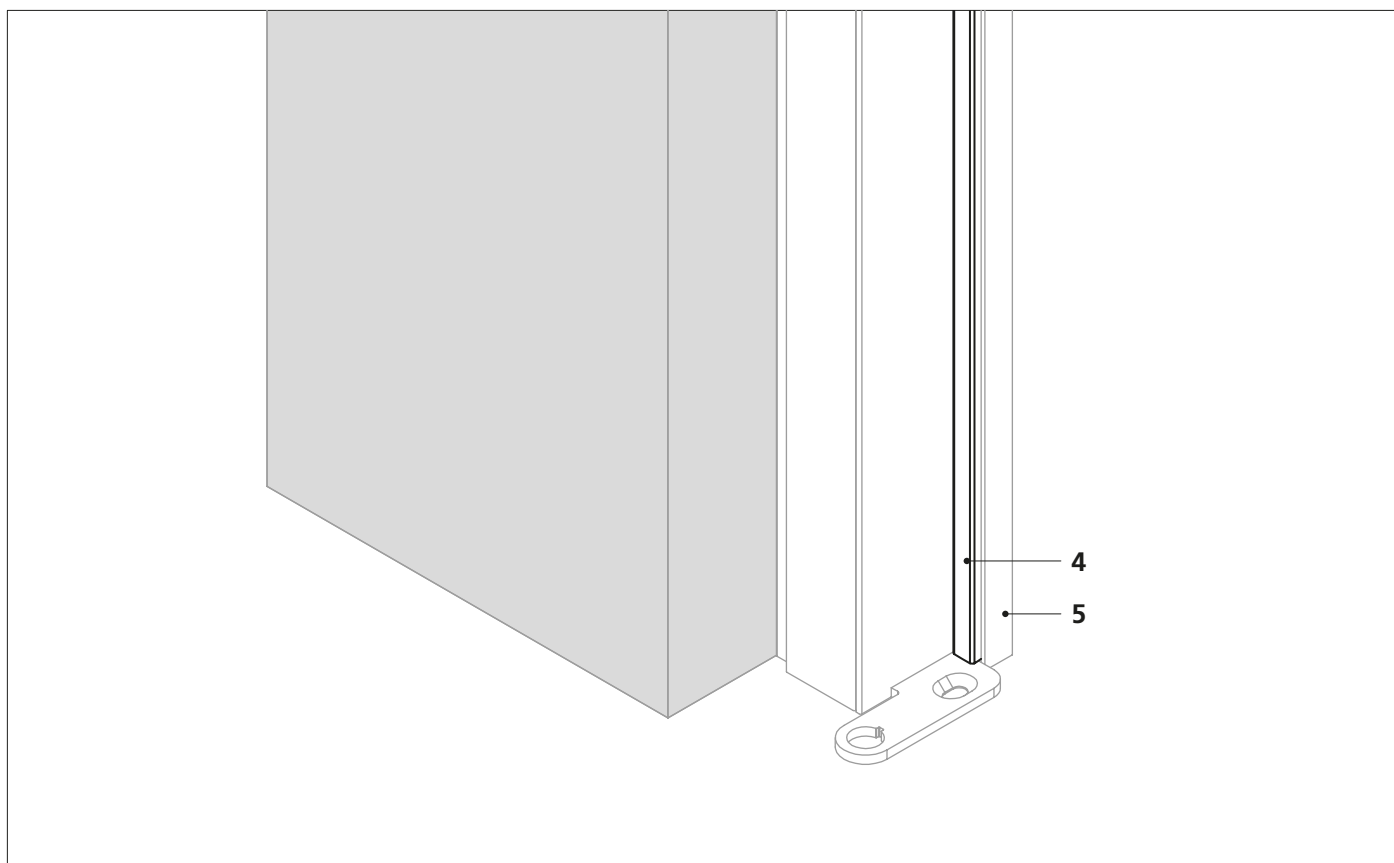
13. Insert the cover profiles on the uprights.



14. Avvitare il traverso [3].
14. Screw in the crosspiece [3].

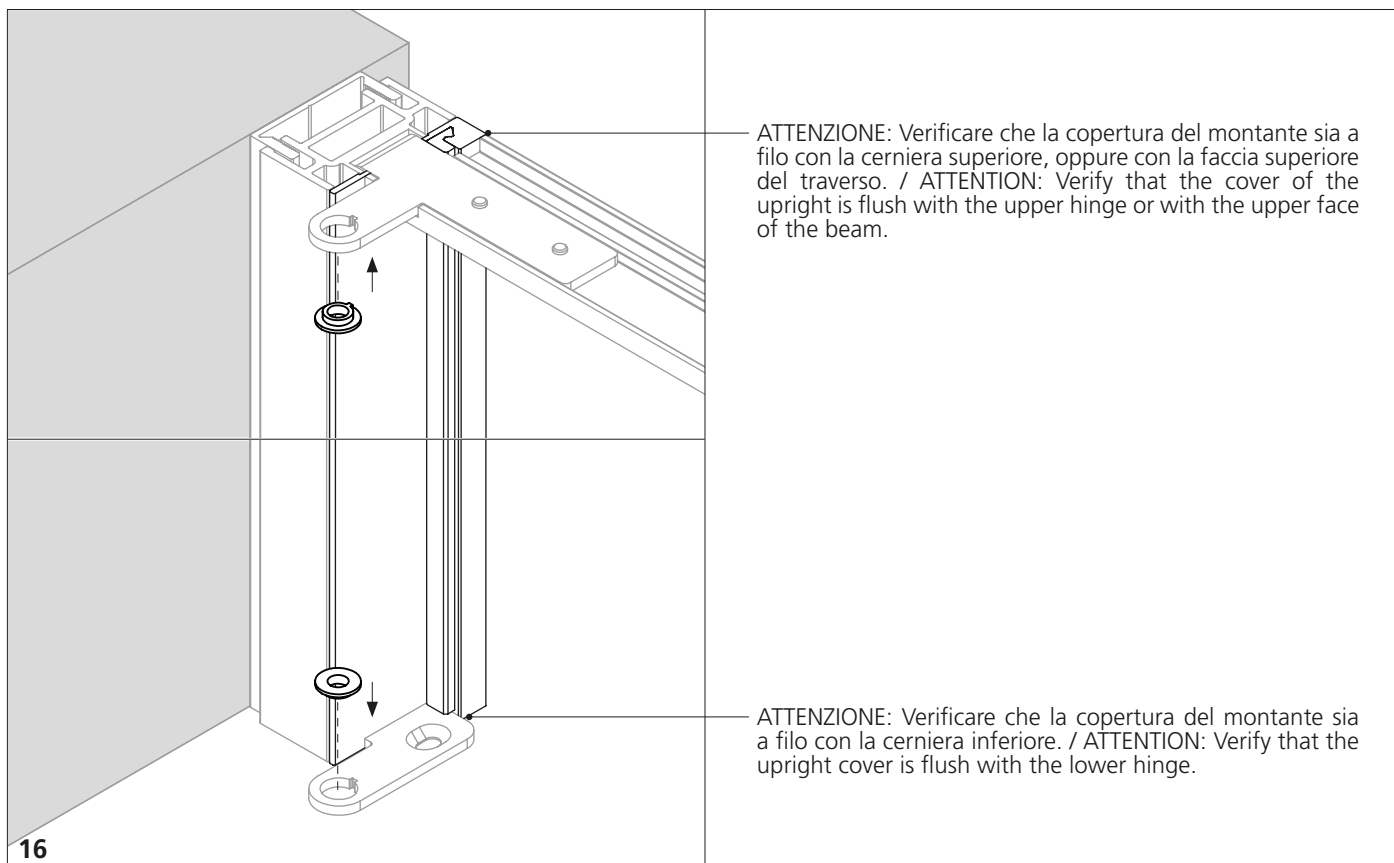


15. Tagliare a misura ed inserire la guarnizione di battuta [4] sui montanti e sul traverso.
15. Cut to measure and insert the the striker gasket [4] on the uprights and on the crosspiece.



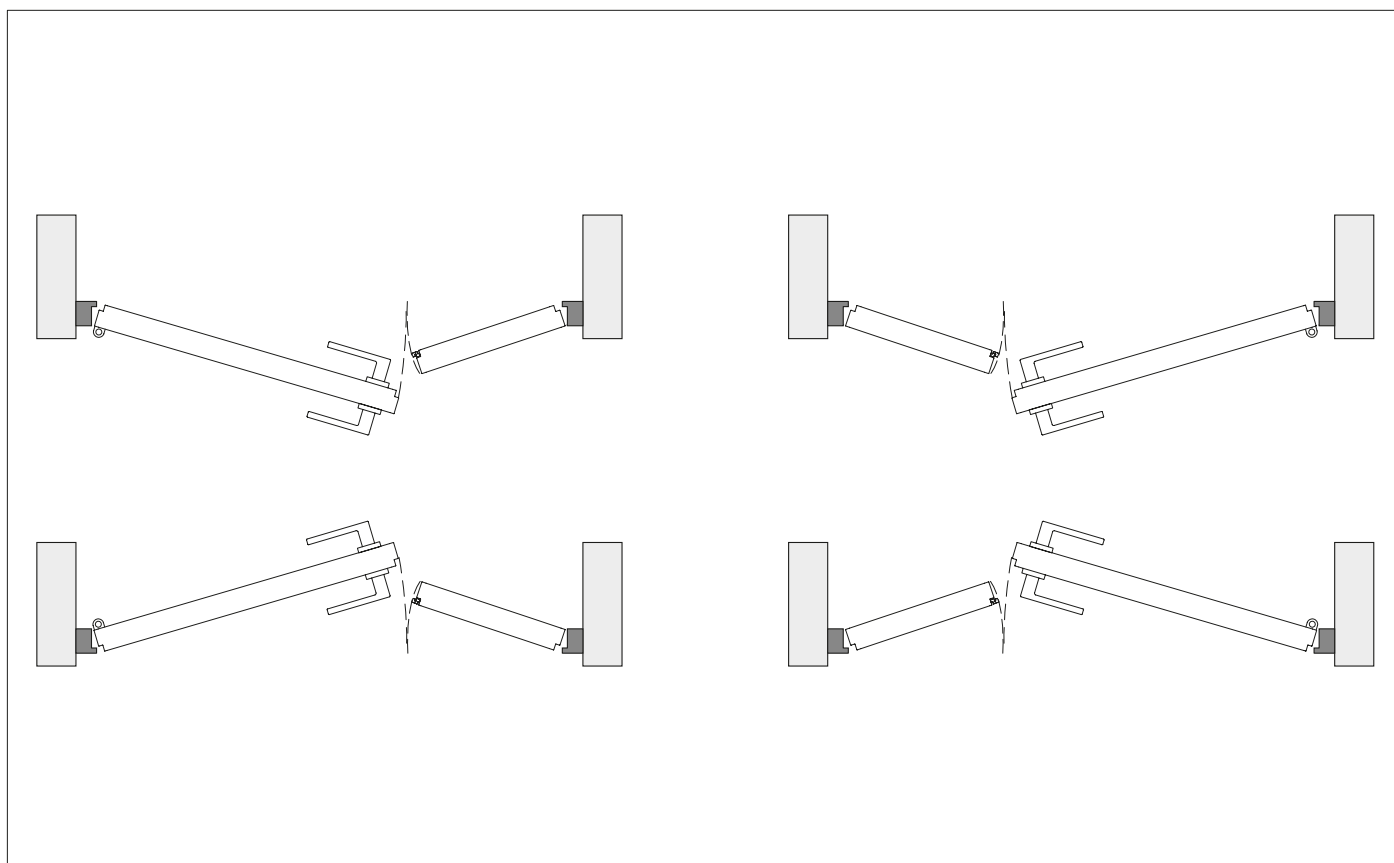
ATTENZIONE: Tagliare la guarnizione a filo della cerniera inferiore.

ATTENTION: Cut the gasket up to the lower hinge.

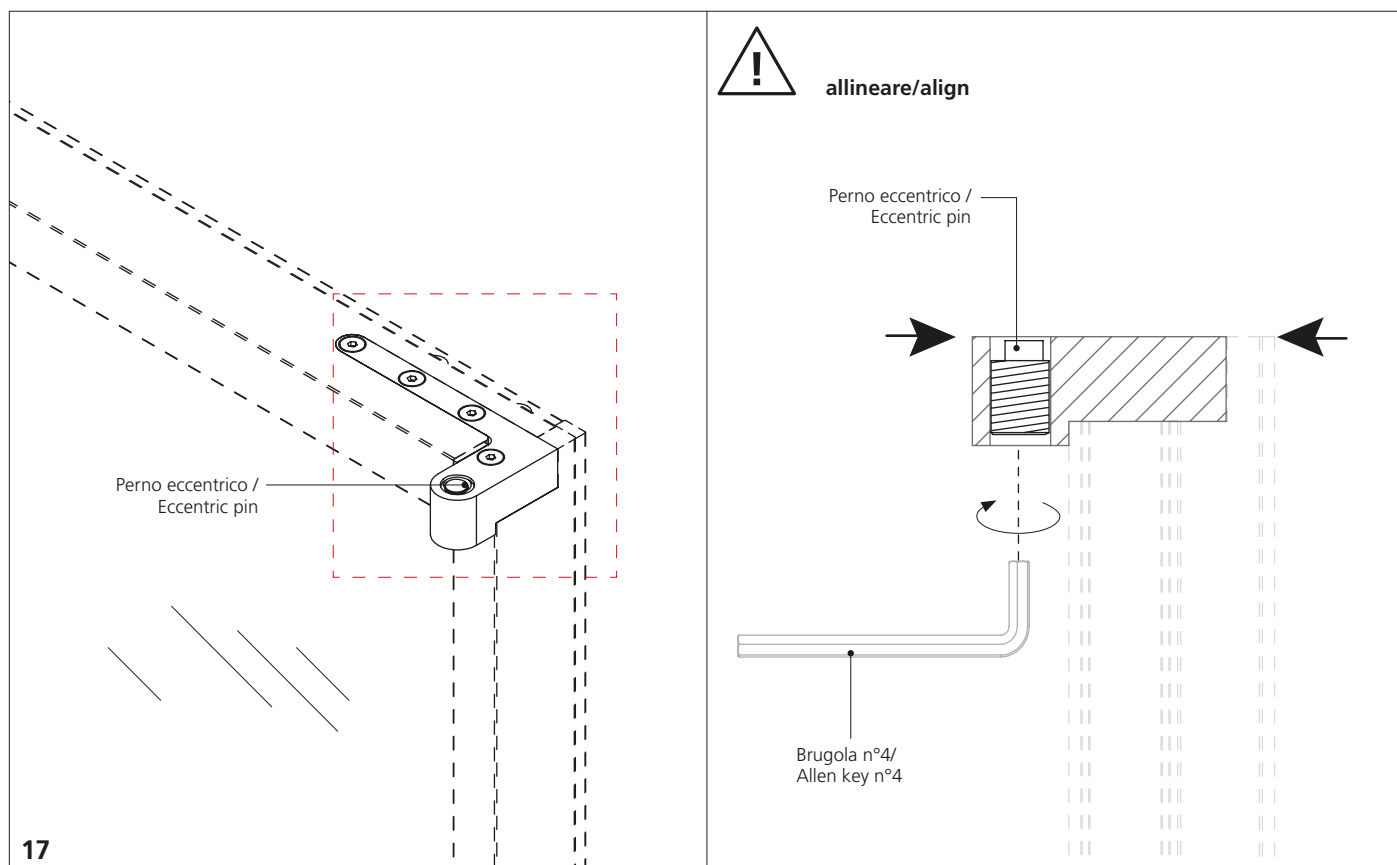


16. Inserire le boccole inferiori e superiori nella propria sede sulle cerniere inferiori e superiori.

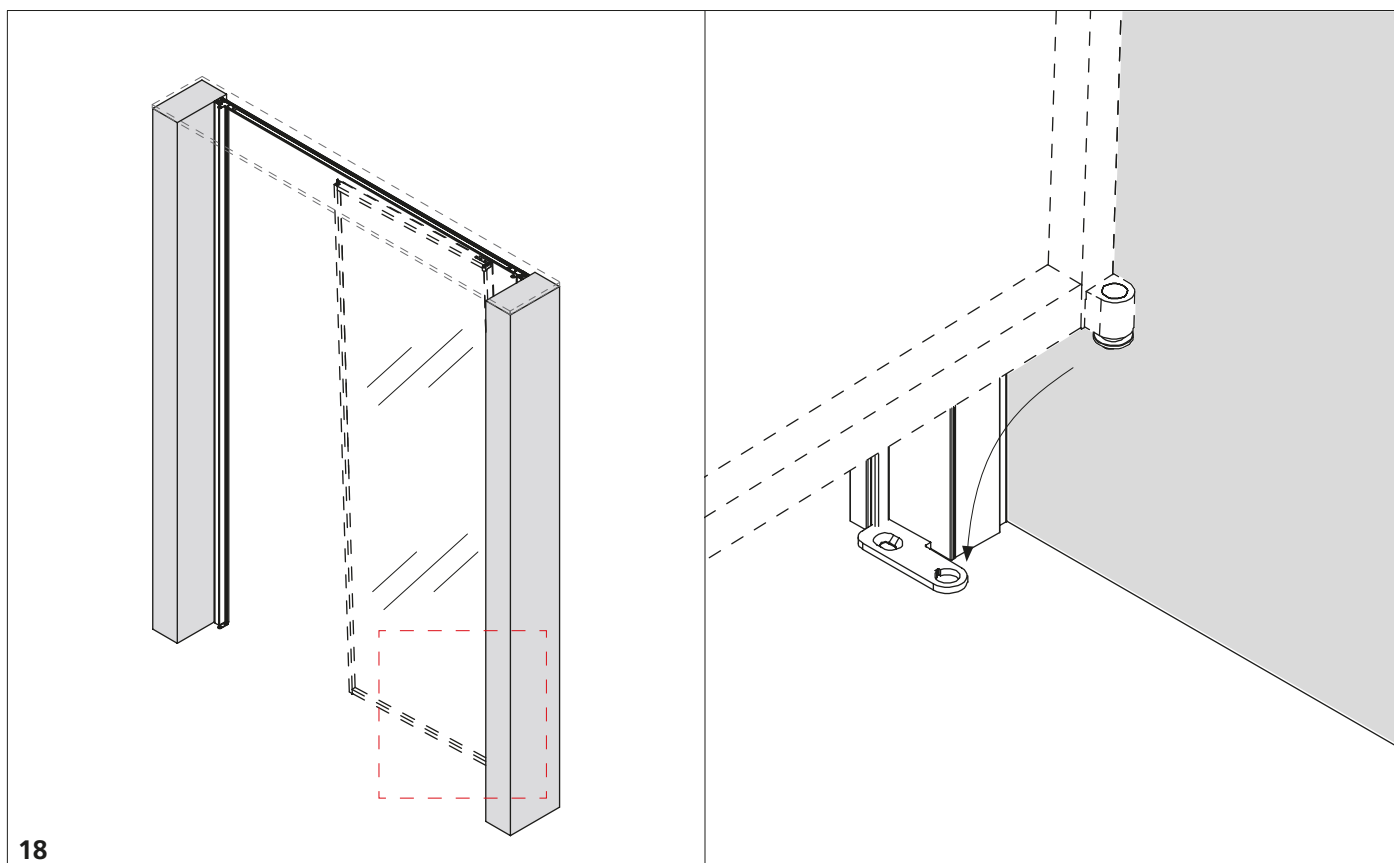
16. Align lower and upper bushings into their groove on lower and upper hinges.



Verificare la composizione sui disegni allegati.



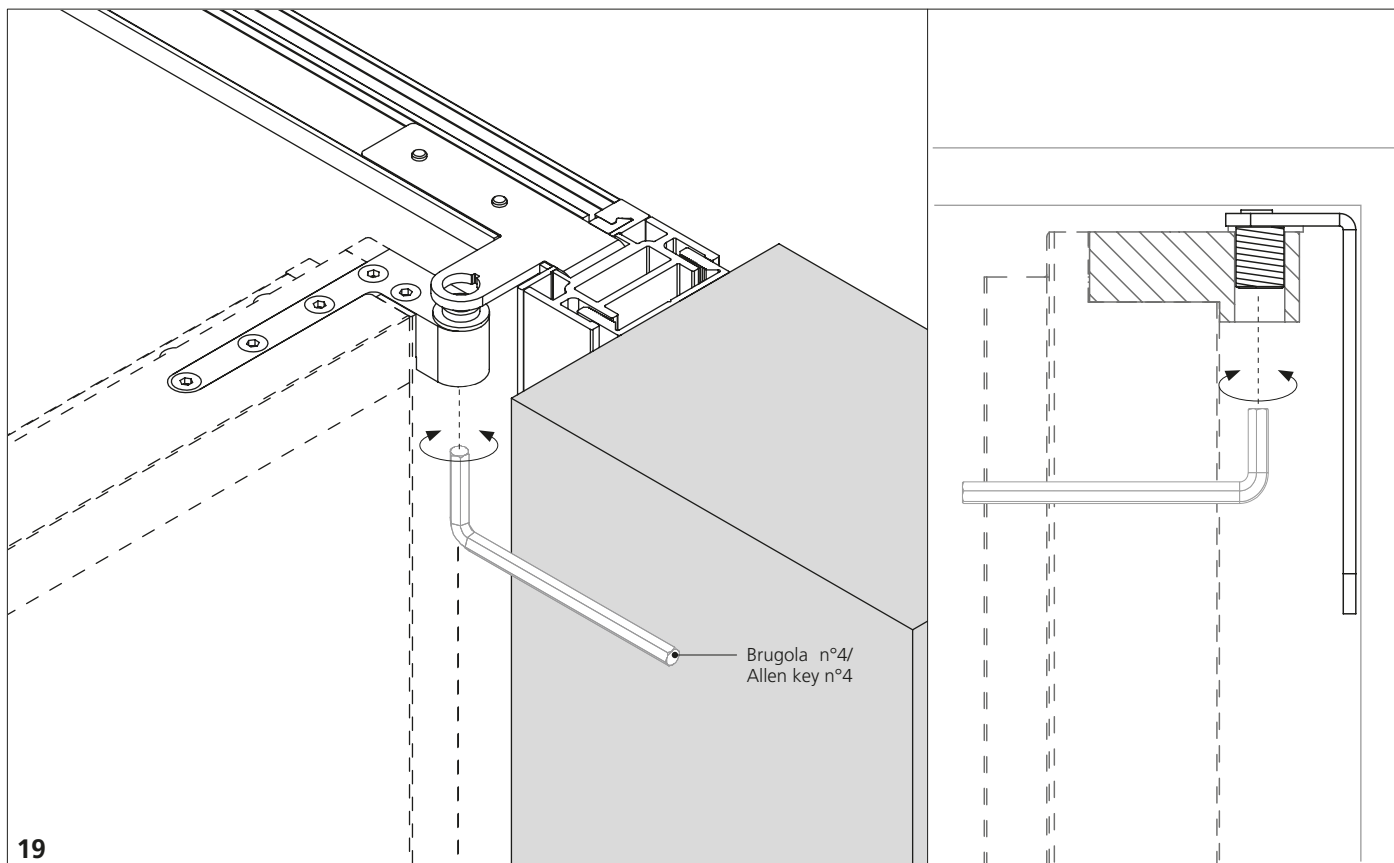
17. Verificare sull'anta che il perno eccentrico superiore sia posizionato all'interno della cerniera stessa.
17. Ensure that the upper eccentric pin is correctly located inside the hinge.



18

18. Inclinare l'anta e infilare il perno inferiore nella squadretta inferiore.

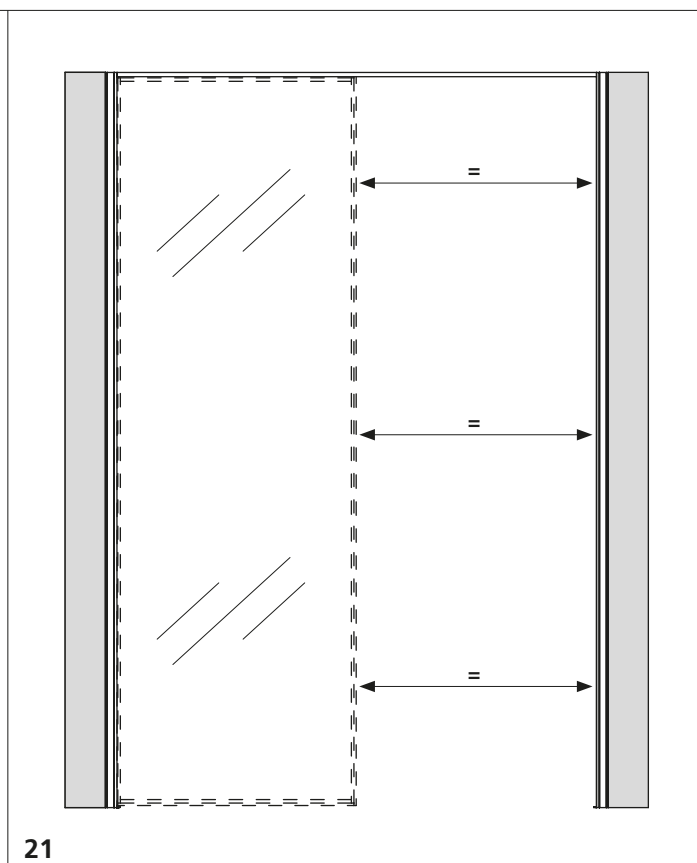
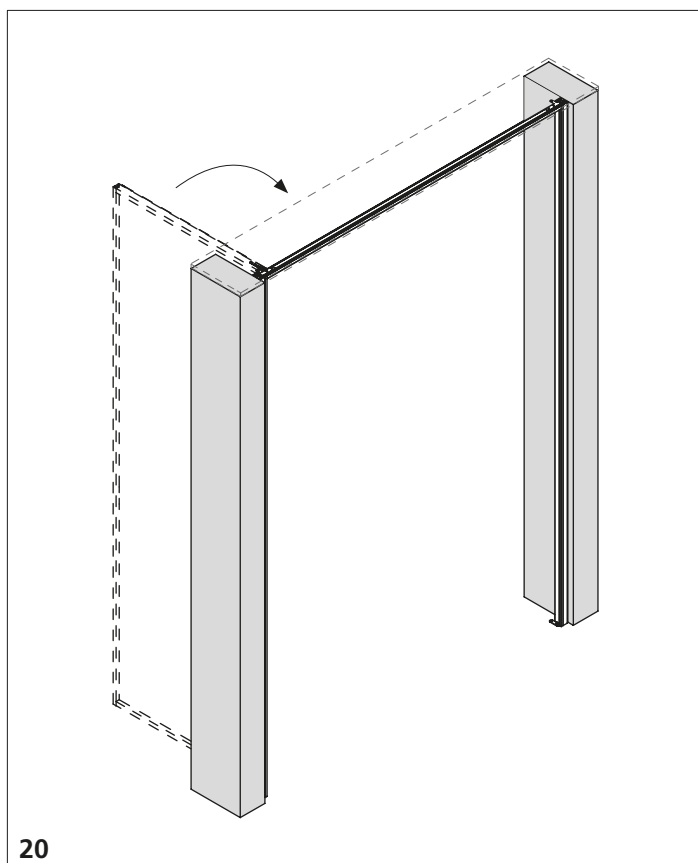
18. Tilt the door forward and fit the lower pin into the lower bracket.



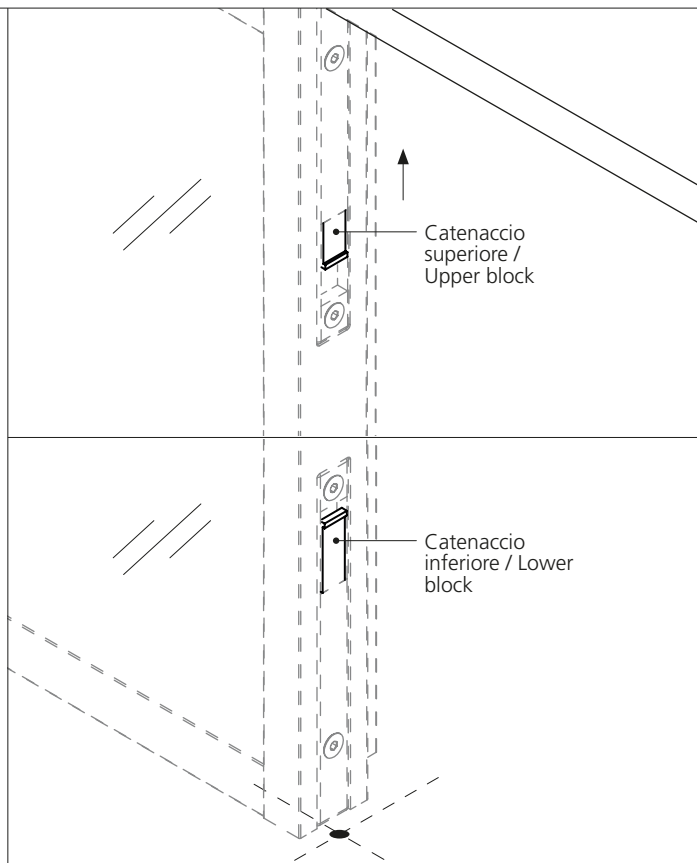
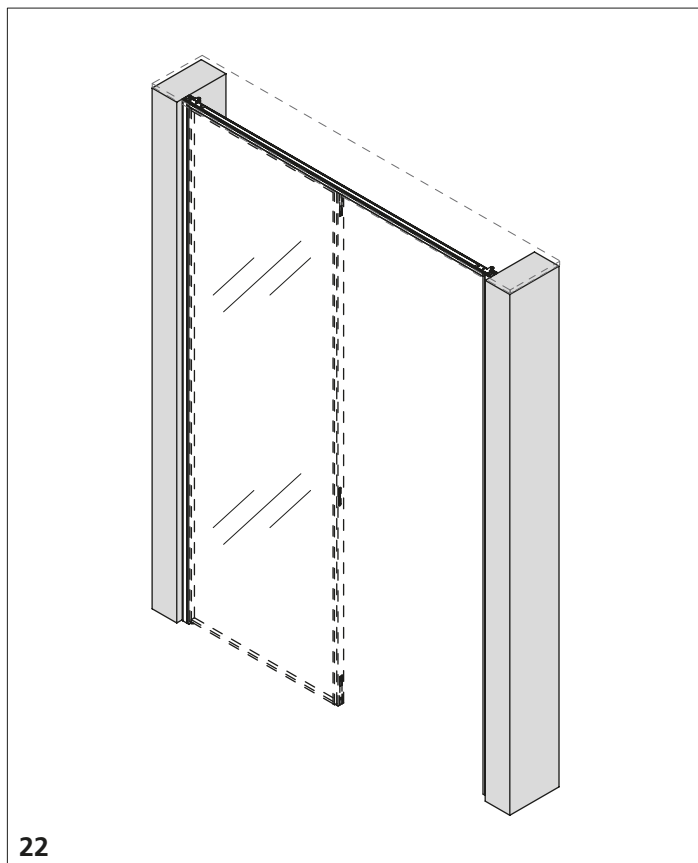
19

19. Raddrizzare l'anta, mettere in corrispondenza la squadretta superiore con il perno eccentrico superiore ed avvitare.

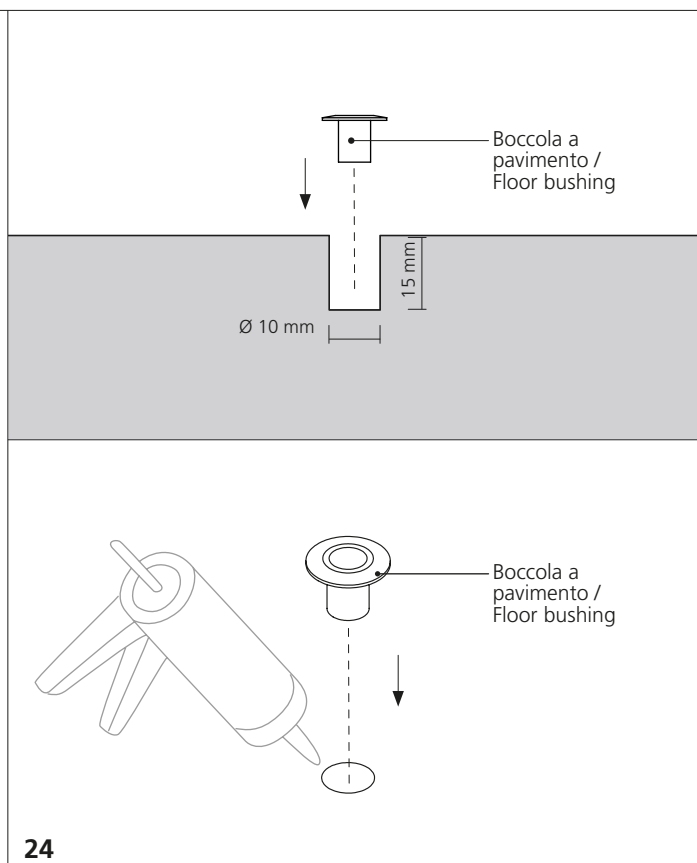
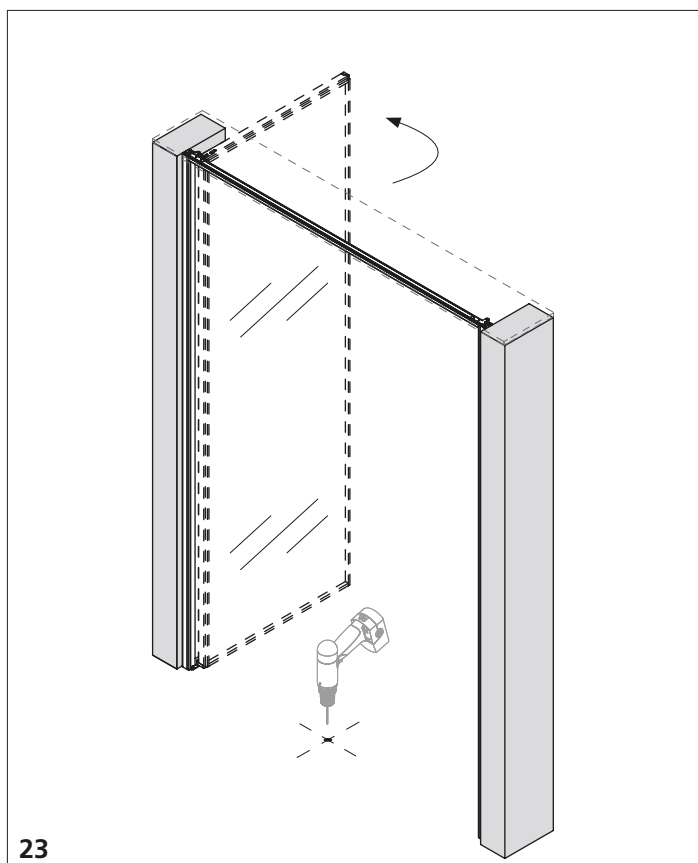
19. Position the door upright. Align the upper bracket fitting with the upper eccentric pin and screw together.



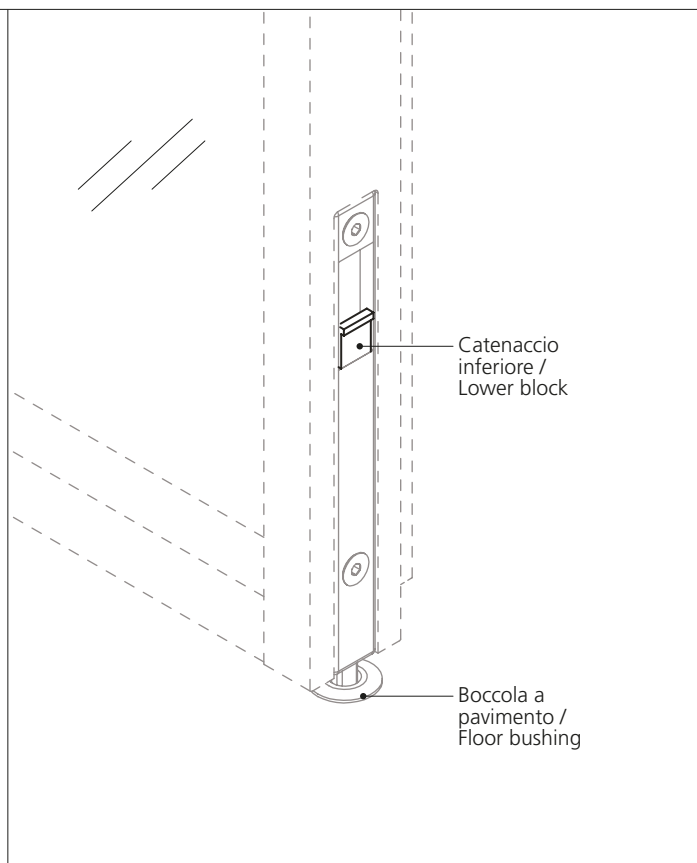
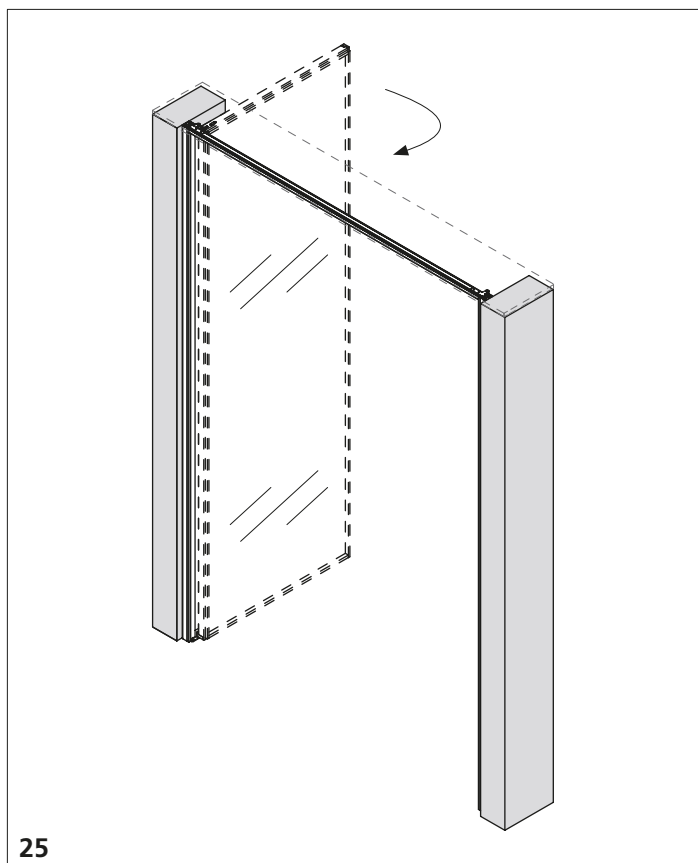
20. Chiudere l'anta. / 21. Verificare che l'anta sia perfettamente a piombo, intervenendo, se necessario, sulla regolazione delle cerniere.
20. Close the door. / 21. Make sure that the door is perfectly plumb line, acting, if necessary, on the hinge regulation.



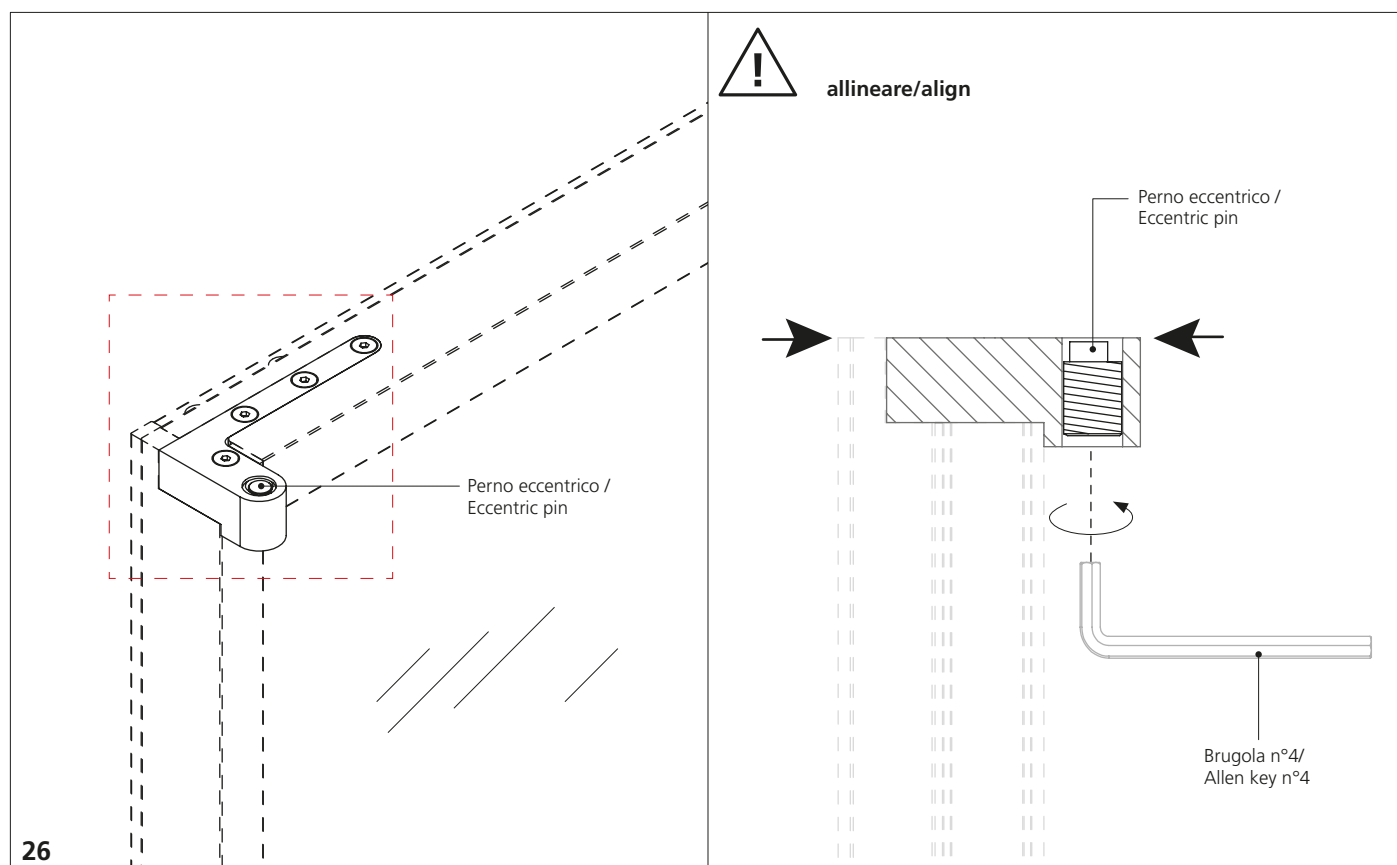
22. Chiudere il catenaccio superiore nel foro predisposto sul traverso del telaio. / Segnare il pavimento in corrispondenza del catenaccio inferiore.
22. Close the upper block in the premade hole on the frame cross piece. / Mark the floor in correspondence of the lower block.



23. Aprire l'anta e forare il pavimento. / 24. Inserire la boccola e fissarla con colla o silicone.
 23. Open the door and drill the floor. / 24. Insert the bushing and fix it with silicone or glue.

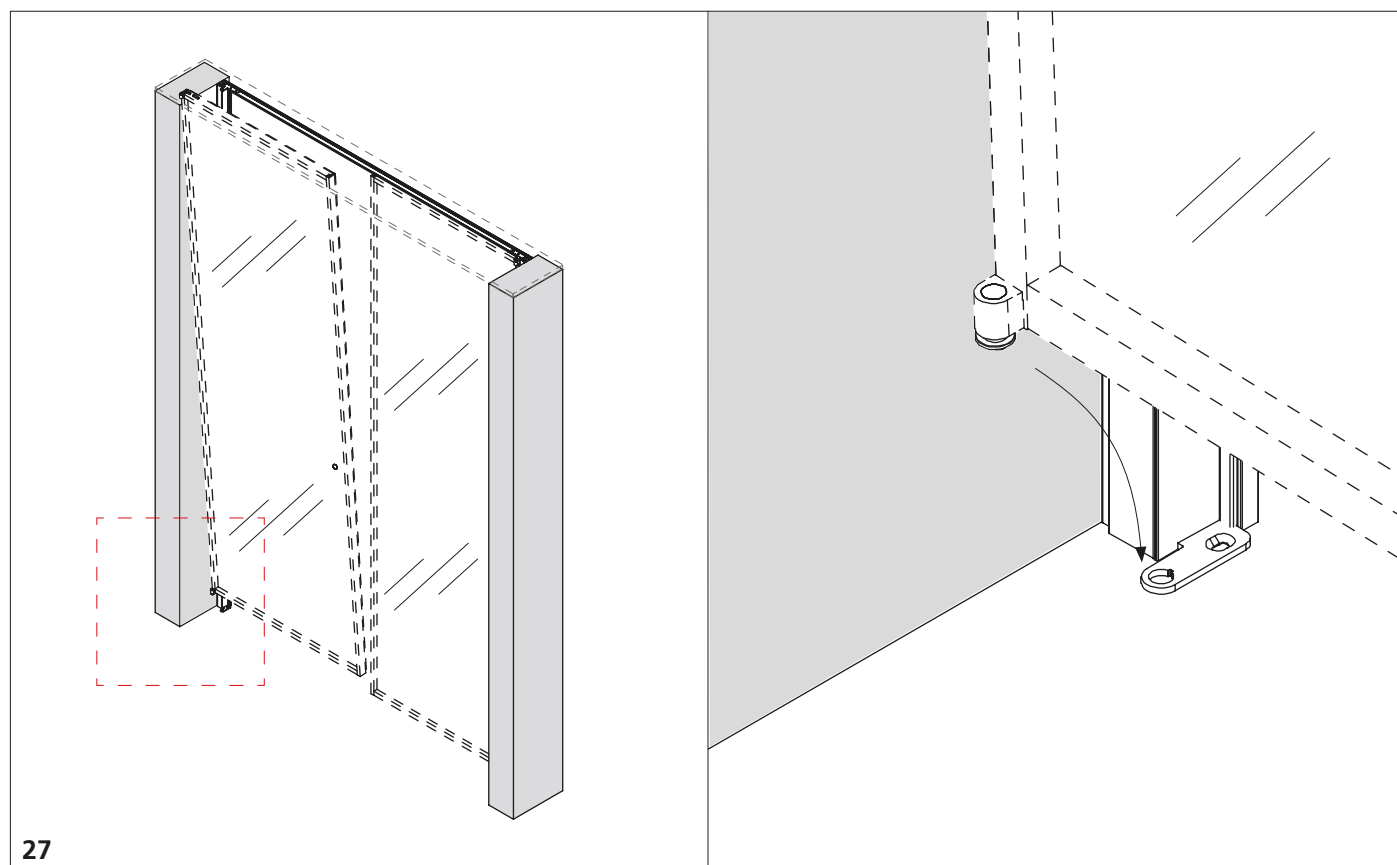


25. Chiudere l'anta e verificare il blocco a pavimento e a soffitto.
 25. Close the door and check the floor and ceiling block.



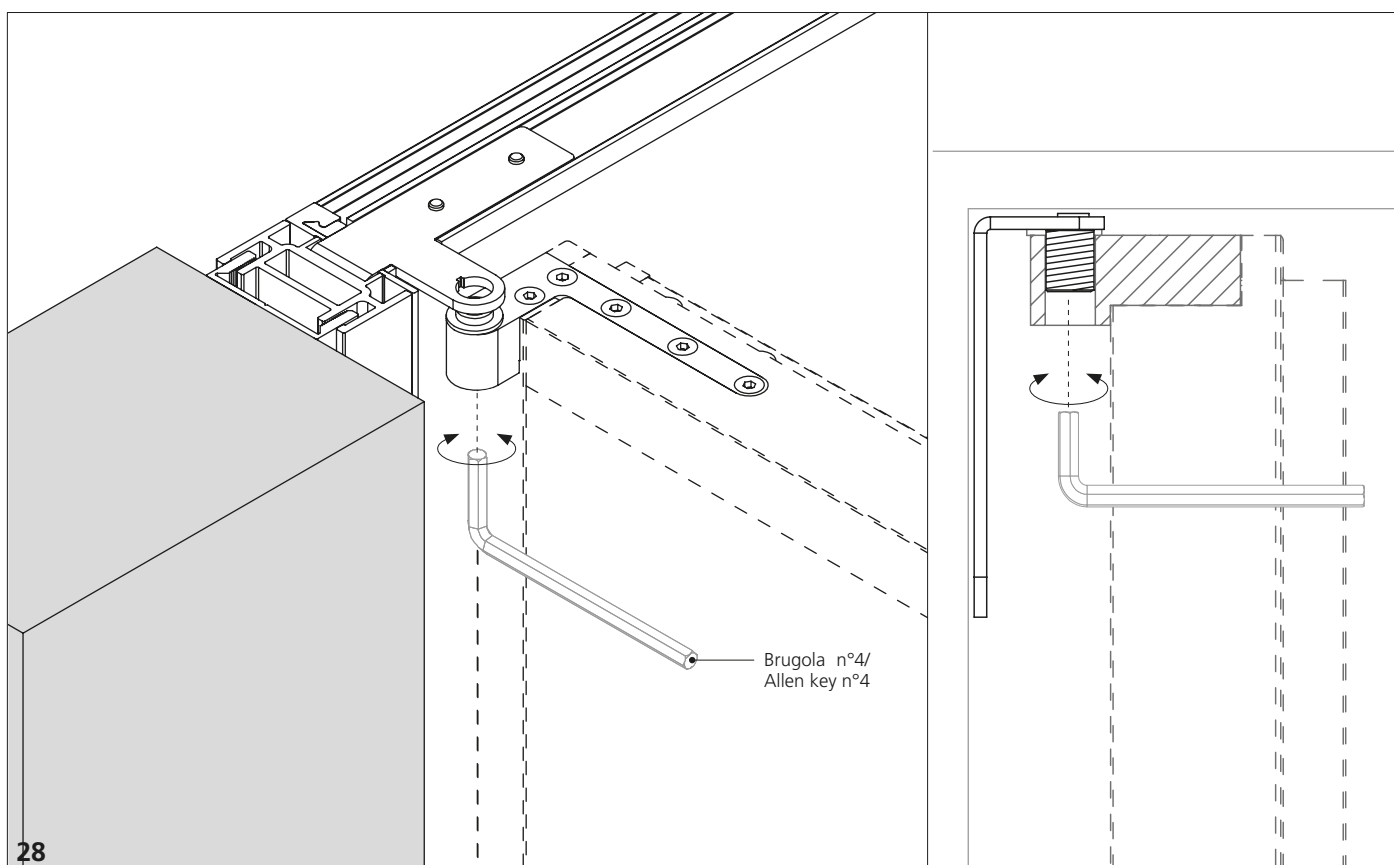
26. Verificare sull'anta che il perno eccentrico superiore sia posizionato all'interno della cerniera stessa.

26. Ensure that the upper eccentric pin is correctly located inside the hinge.



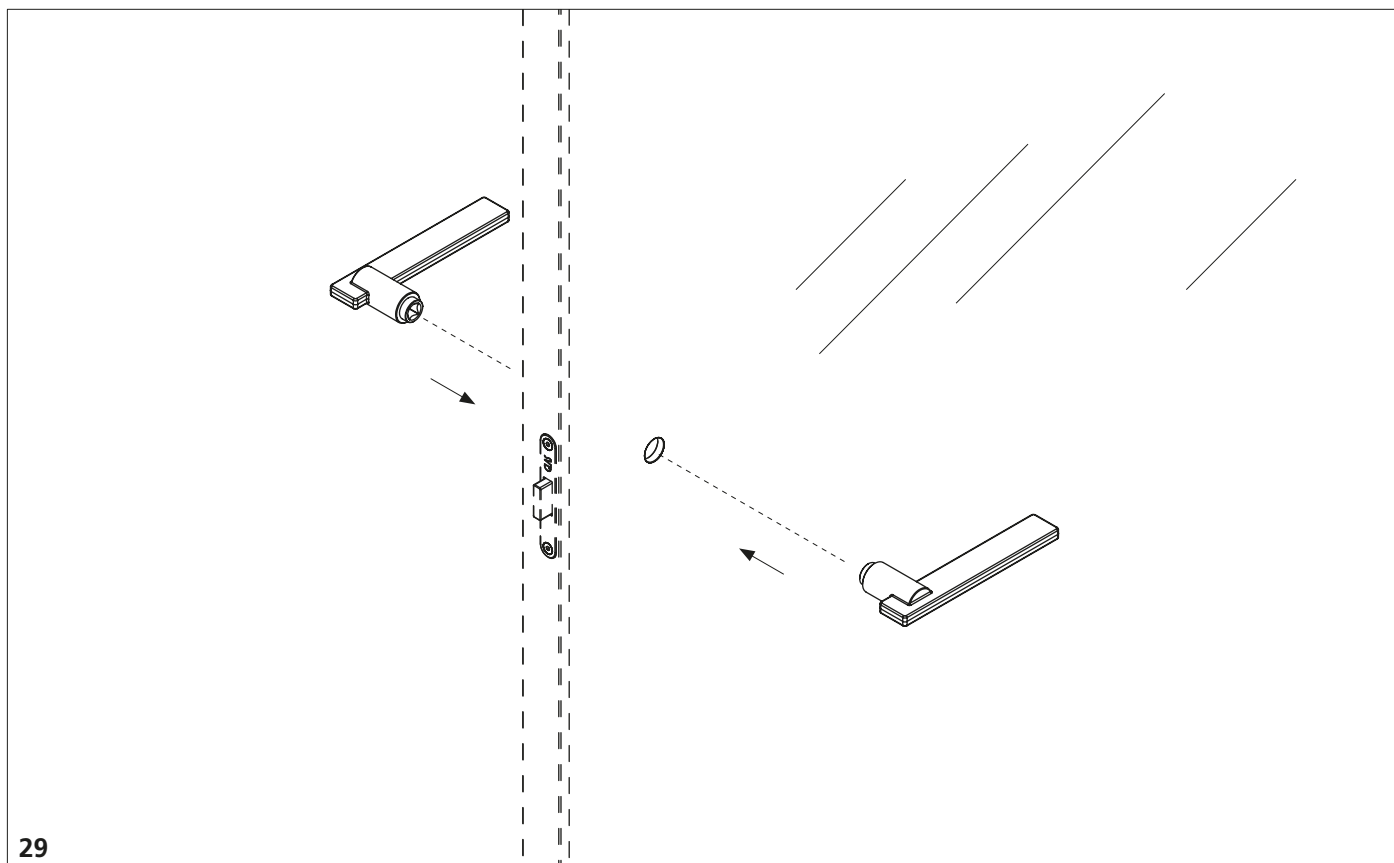
27. Inclinare l'anta e infilare il perno inferiore nella squadretta inferiore.

27. Tilt the door forward and fit the lower pin into the lower bracket.



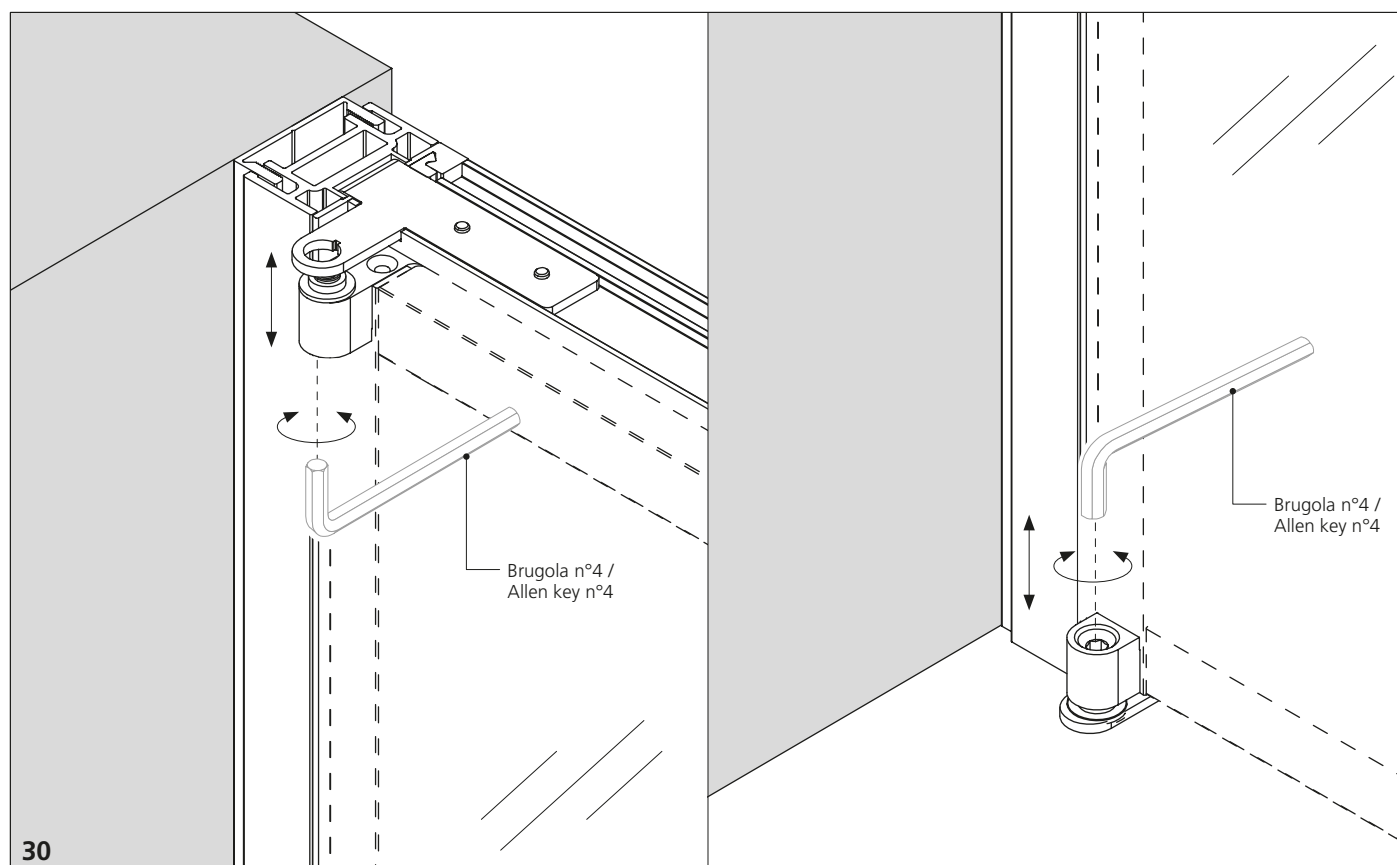
28. Raddrizzare l'anta, mettere in corrispondenza la squadretta superiore con il perno eccentrico superiore ed avvitare.

28. Position the door upright. Align the upper bracket fitting with the upper eccentric pin and screw together.



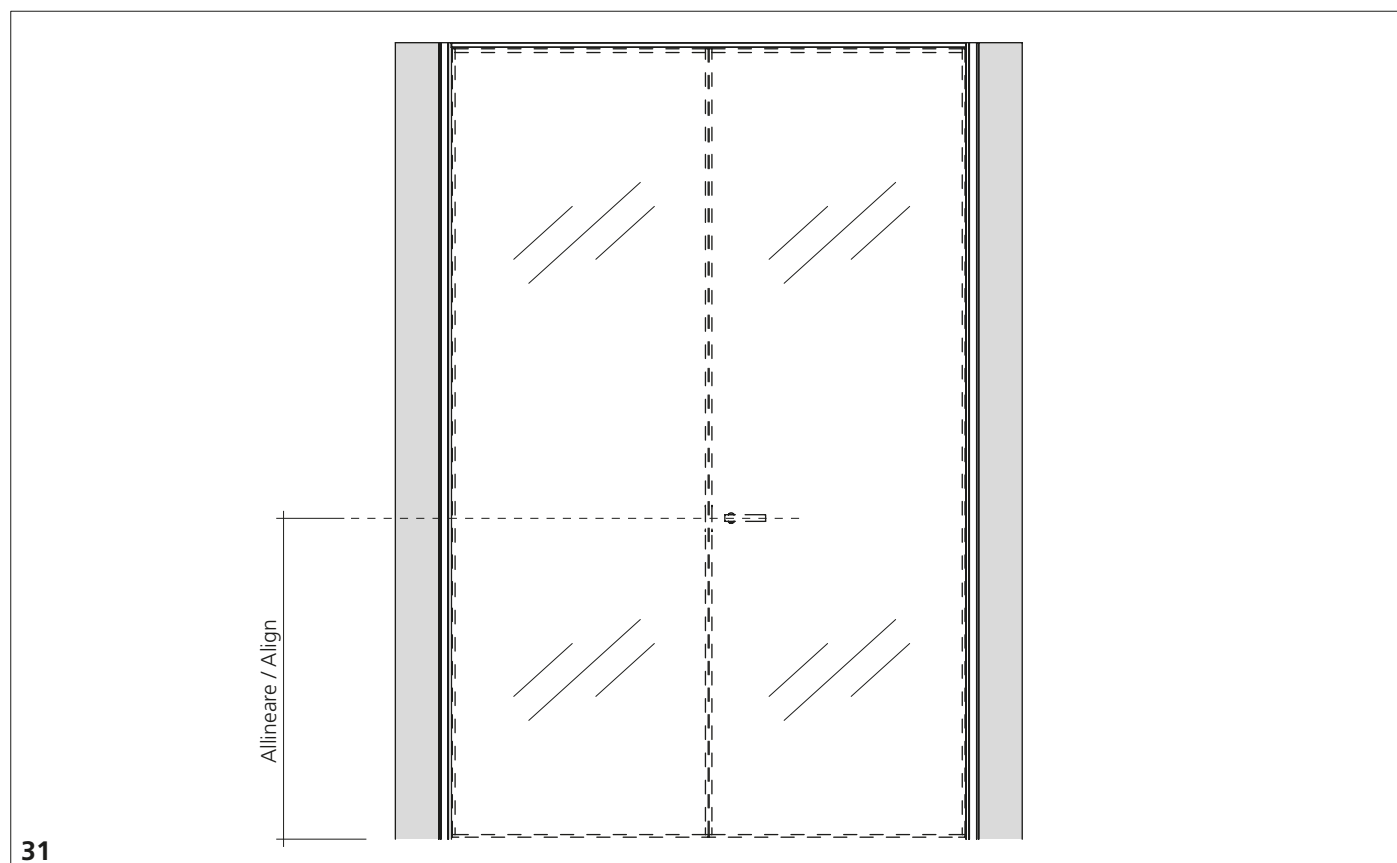
29. Inserire la maniglia. In base al modello di maniglia scelto, vedere la relativa scheda di montaggio allegata.

29. Insert the handle. Depending on the handle chosen, see the related instructions attached.



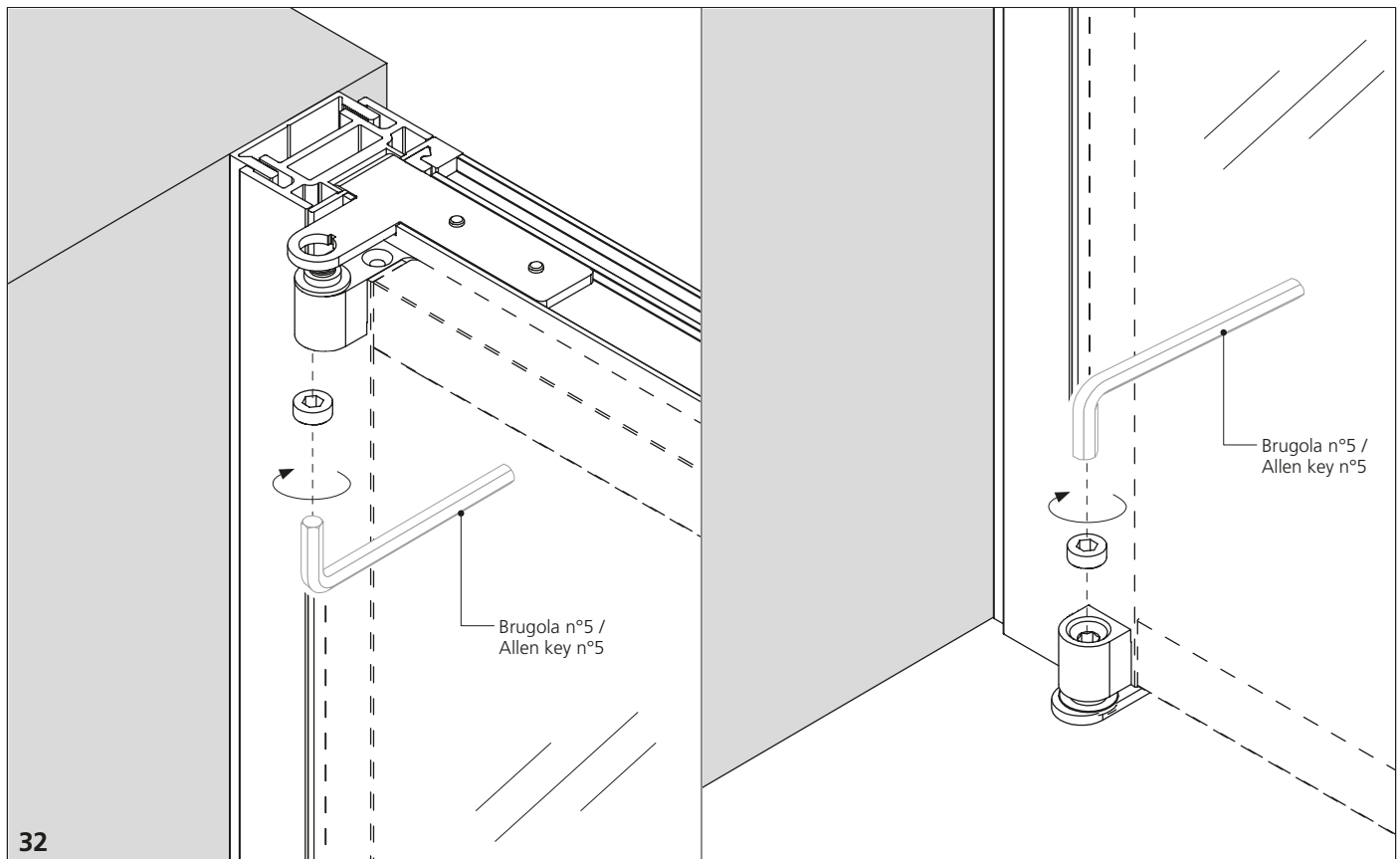
30. Regolare la luce della porta agendo sui perni eccentrici con una chiave a brugola.

30. Adjust the door acting on its eccentric pins with an Allen Key to obtain a smooth clean opening.



31. Chiudere l'anta e verificare allineamento tra lo scrocco sulla porta e il riferimento sull'anta fissa.

31. Close the door and verify the alignment between the latch on the door and the reference on the fixed door.



32. Dopo la regolazione stringere i grani di blocco.
32. After the adjustments tighten the block dowel screws.